NR/80 Series

Parts Catalog

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PREFACE

This Parts Catalog contains listings and illustrations of the Field Replaceable Units (FRUs) that IBM Instruments, Inc. customer engineers will use in servicing the NR/80 Series of Nuclear Magnetic Resonance (NMR) Spectrometers.

Contents

This book consists of 4 chapters:

- Chpater 1, "Introduction," identifies the major components comprising the NR/80 NMR Spectrometer.
- Chapter 2, "Parts Identification and Listings," photographically identifies and lists the FRUs.
- Chapter 3, "Numerical listing," lists the parts in numerical order
- Chapter 4, "Alphabetical Listing," lists the parts in alphabetical order

How To Use This Book

To locate or identify a Field Replaceable Unit of the NR/80, Customer Engineers can use either the Numerical Listing, the Alphabetical Listing, the Table of Contents, or some combination of these cataloging tools. Locating parts is done by:

- If you know the identifying number of a FRU and want to find out more about its placement or description:
 - a. Scan the "Numerical Listing" for the part number. Copy the Figure ID in which the part is illustrated, and the view number that is used to locate the part in that figure.
 - b. The Figure ID is in the form "1-n, 2-n, etc." The number before the dash appears in the Table of Contents, in "Chapter 2, "Parts Identification and Listings." Go the appropriately numbered section in Chapter 2 to locate the part. For example, if the Figure ID is 7-12, go to section 2.7 in Chapter 2 to search for the part.

- c. On the accompanying list (opposite the Figure), find the Description of the part, and the quantity used.
- 2. If you know the name of the assembly (or subassembly) in which a part is located:
 - a. Turn to the Table of Contents. Find the page number on which the assembly or subassembly is found. Note the page number. Open the Parts Catalog to the specified page.
 - b. Find the FRU in the illustration. Copy down the FRU Figure ID from the drawing.
 - c. Use this combined Figure ID to locate the Part Number, Part Description, and Quantity in the list on the accompanying page.
- 3. If you know the location of the assembly in which a part is found:
 - a. Turn to the Major Assemblies graphic. The basic geography of the instrument is shown here. Copy the name of the assembly in which your part is found, and turn to the Table of Contents.
 - b. Find the page number on which the assembly or subassembly is found. Copy this page number down. Turn to the specified page.
 - c. Find the FRU in the Figure. Copy down the Figure ID of the FRU from the illustration.
 - d. Use the combined Figure ID to locate the desired part information in the table on the accompanying page.

Related Publications

- NR/80 Service Manual, GC22-9107
- NR/80 and IR/90 Processor Service Manual, GC22-9117
- NR/80 Variable Temperature Unit Service Manual, GC22-9108
- NR/80 X-Y Recorder Service Manual, GC22-9109

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1.0 INTFODUCTION

This section identifies the major components of the NR/80 Series of Nuclear Magnetic Resonance (NMR) Spectrometers. These major components, identified in Figure 1, are the:

- · Console Frame
- Magnet Frame
- Heat Exchanger.

In some instances, the major components are subdivided into other discrete subcomponents. These are identified in Figures 2 and 3.

The remainder of this bcok identifies the parts in these major assemblies or subassemblies:

- Conscle Power Supply
- AC Panel
- · Conscle Frame
- Display Panel
- Homo-Hetero Decoupler
- Pulse Transmitter
- Diskette Drive
- X-Y Recorder
- Main Stabilizer and Magnet Power
- Processor
- Magnet Assembly
- Heat Exchanger
- Variable Temperature Controller
- Miscellaneous Parts

Figure 1-1. Major Components

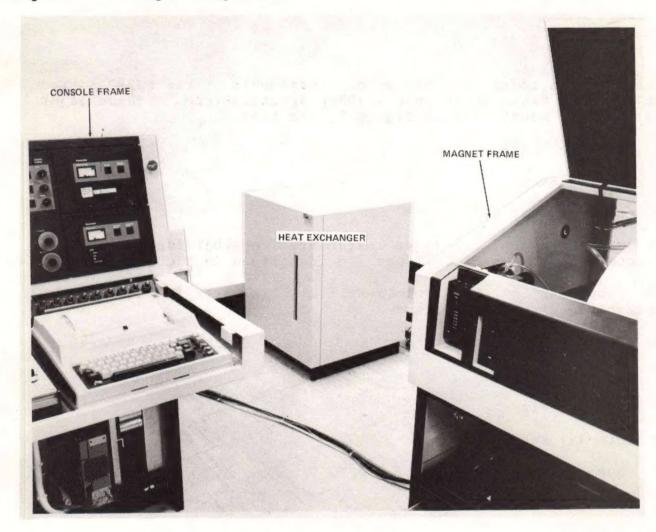


Figure 1-2. Console Frame and Subassemblies

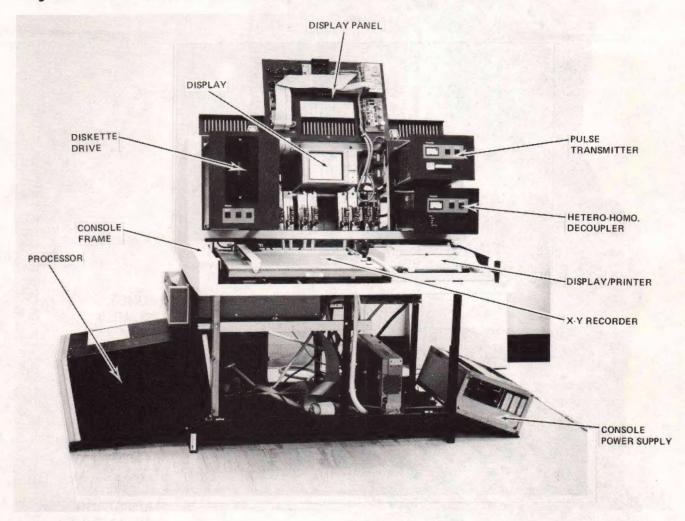
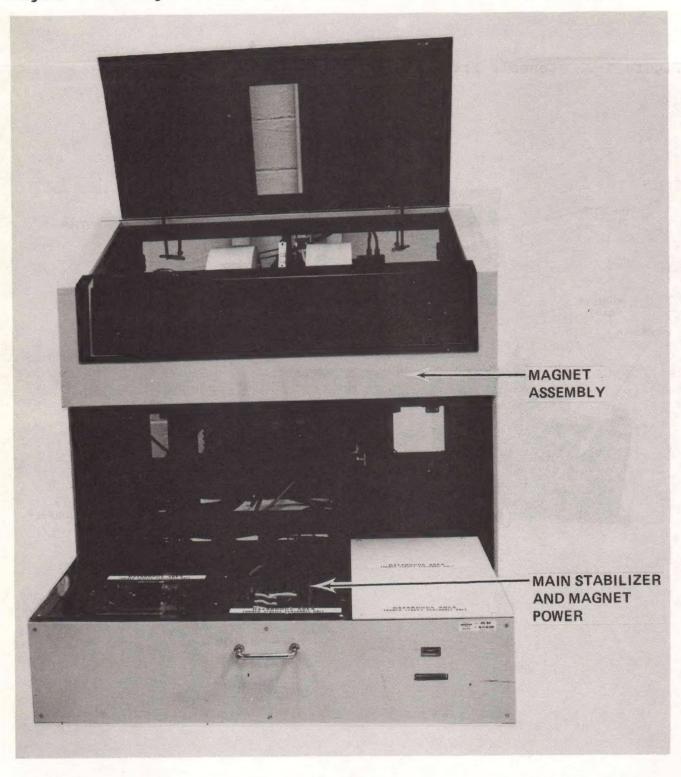


Figure 1-3. Magnet Frame and Subassembly



2.0 PARTS IDENTIFICATION AND LISTINGS

This section contains a series of photographs, called "Views," that identify the FRUs in the assemblies or subassemblies, and and catalog listing for the parts. The catalog listing for the part contains:

- · Figure ID and View, which identifies the part on the Views.
- Part Number, which is the IBM Instruments, Inc. part number assigned to that particular part.
- Part Description, which briefly states the purpose of the part.
- Quantity, which lists how many of those particular parts are required in the assembly or subassembly.
- · Supplier, which identifies the manufacturer of the part.
- Supplier Catalog Number, which identifier the manufactuer's part number of that particular part.

In some instances, there are no photographs of a particular part. In this case, an asterisk is used in place of a View number.

2.1 CONSOLE POWER SUPPLY

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1 1-1 V1 1-2 V1 1-3 V1 1-4 V1 1-5 V1 1-6 V1	5670276 5670273 5670272 5670271 5670269 4838012			Bruker Bruker Bruker Bruker Bruker ETRI	99xu 0181-000

View 1. Console Power Supply View 1

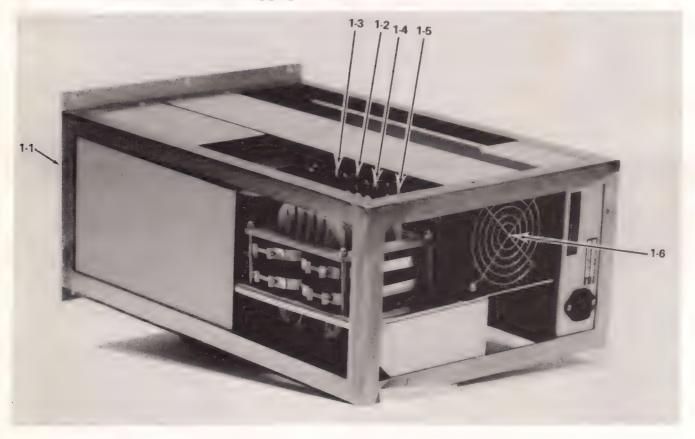
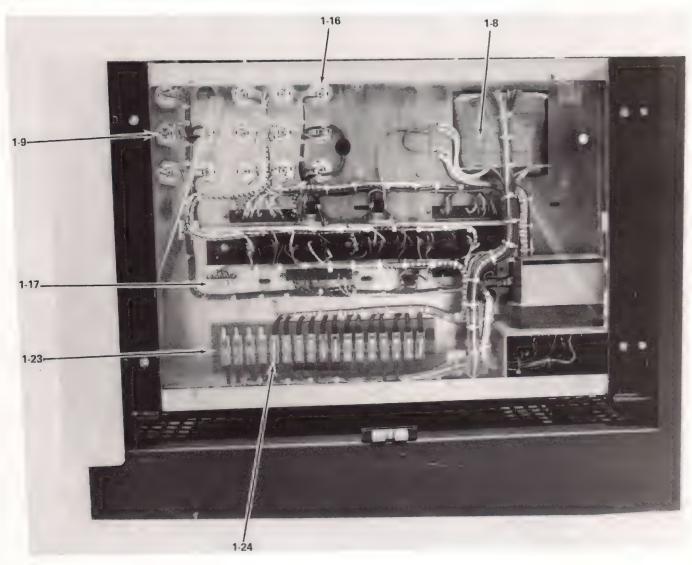


FIGURE ID I	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1-8	5670268 5670275 5670311 8679723 8672467 6679674	Transformer Electrclytic Cap, Screw, 40/484, 4.7K up Capacitor, 2.2 up, 40/484 Terminal Block, 6 Position (white) Fuse Clips Fuse, 3.15 A, FB, 2504	 1 3 4 1 17	Bruker Burofarad Eurofarad Hetrofunk Wickman Littelfuse	EAL 79.9 L6A 00019520 00 0001

View 2. Console Power Supply View 2



PIGURE ID	PART NUMEER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
1 1-7 ¥3 1 1-10 ¥3 1 1-11 ¥4 1 1-12 ¥4	8679720 5670346 5670310 6016983	Inductor Voltage Selection Switch Puseholder (screw-in) Puse, 6.3 A, MB, 250V	1 1 1 1 1	Bruker Bruker Wickman	SIL 032.1112

View 3. Console Power Supply View 3

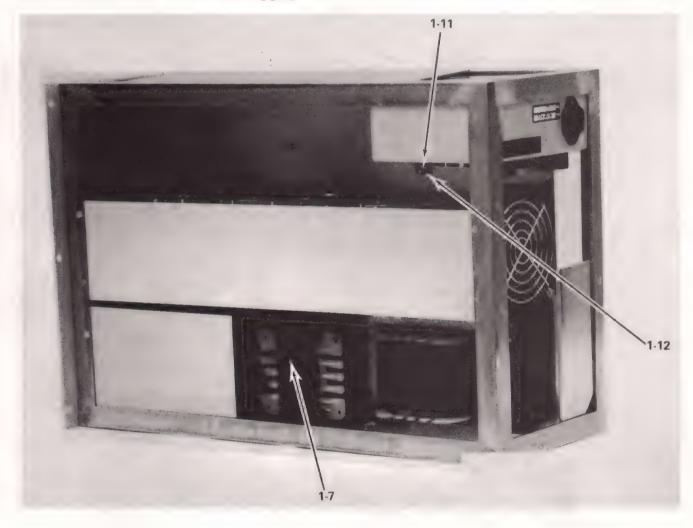


FIGURE ID PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1-13 V4 4812466 1-14 V4 5670309		1 1	Ettinger Amphenol	1216518 2663 001

View 4. Console Power Supply View 4

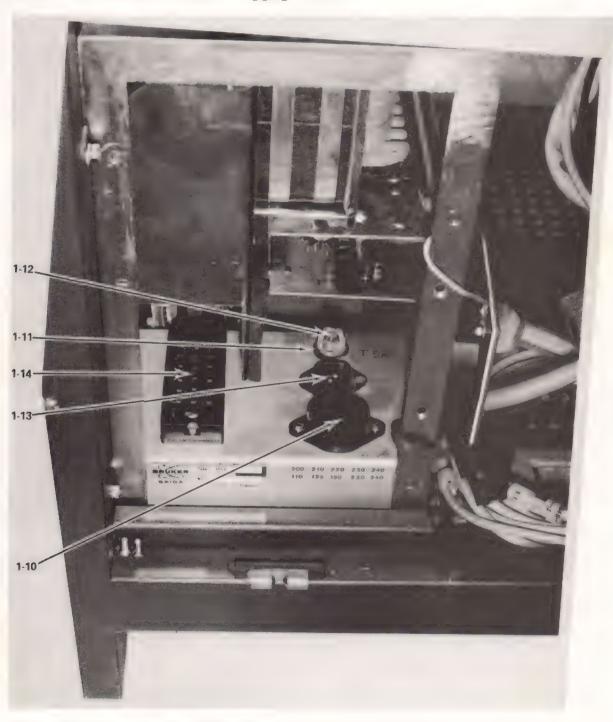


FIGURE ID	PART NUMBER	FART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1-15	5670288 8660575 6680592 8679653 8680602 5670274 4838448 4838475 5670283 6016884 5673270	Regulator, 14V, IC Socket, 15 Position Card Power Rectifiers (Middle of Heat Sink) Power Rectifiers (Side of Heat Sink) Heat Sirk Electrolytic Cap, 3.3K Fuse, 6.3 A, FB, 250V Regulator, 9V, 1C Regulator, 28V, 1C Capacitor, 10K uP 19V, 19V, 28V PCB	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Micropac Ind. Roschi Varo Varo Bruker Littelfuse Micropac Ind. Bruker Bruker	

2.2 AC PANEL

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
2-1 V1 2-2 V1 2-3 V1 2-4 V1 2-5 V1	1 4838449 1 4838451 1 4838451 4838452 1 4838453	Socket, 5 Prong Male w/cover Socket, 5 Prong Male w/cover Power Receptacle, 3 Position, 220V Connector, 19 Position Circular Connector, 34 Position Connector, 25 Fosition Cannon	1 1 1 1 1	 OttoPischer Ag Sautter Burndy Bruker Cannon	P98015EW 3345 DESCO MS34RH-1 DB25S

View 5. AC Panel View 1

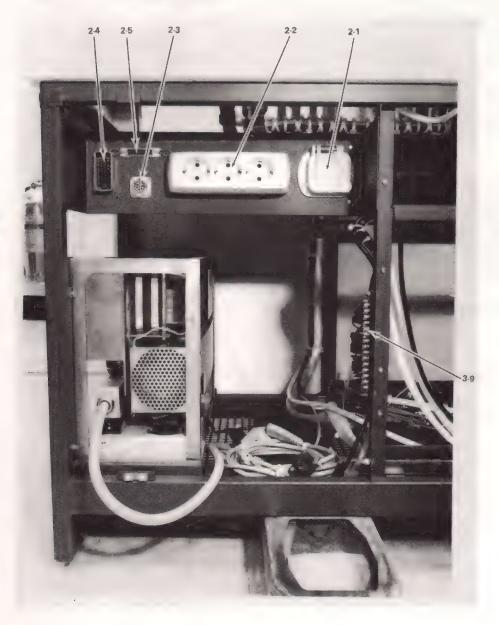
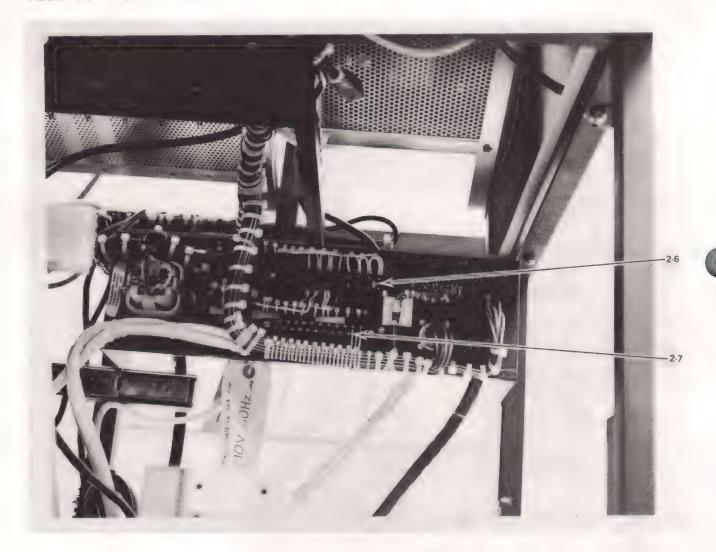


	FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG WUMBER
1	2-6 ¥2 2-7 ¥2	4838454 4838460	Terminal Block, 24 Position (Screw) Terminal Block, 22 Position (Solder)	1 1 1	Bruker Ettinger	DB25s 13.05.220

View 6. AC Panel View 2



2.3 CONSOLE FRAME

FIGURE ID AND VIEW	PAET NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
3-1 V1	4838013		1	IBM	

View 7. Console Frame View 1

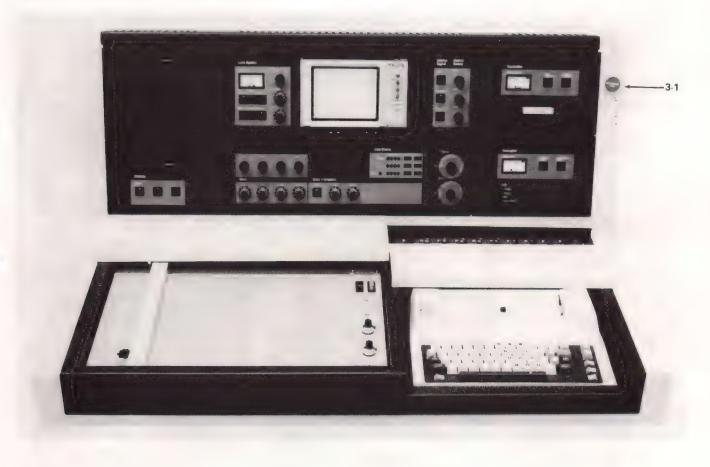


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
3-3 V2 3-4 V2 3-5 V2	4433356 8679676 4838462	Connector, Cannon, 25 Position Delta Sweep (PCB) Socket, 31 Fosition	 2 1 1	Cannon Bruker Kaco	

View 8. Console Frame View 2

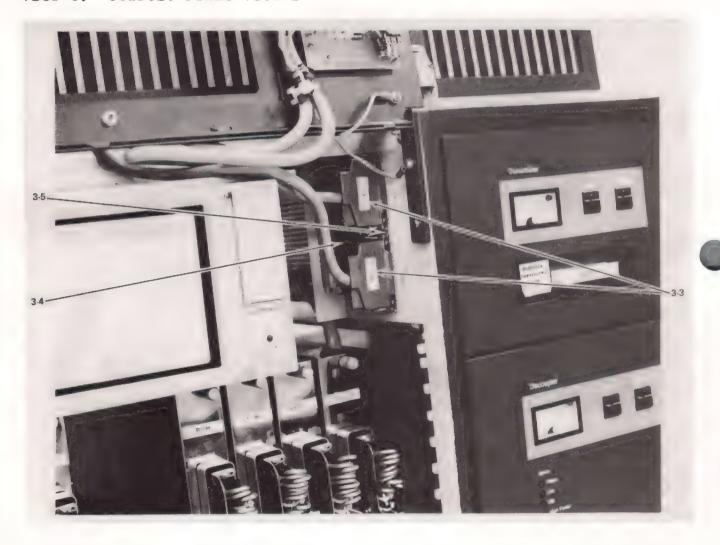


FIGURE AND VII		-	PABT NUMEER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
3-6 3-7 3-8	A 3		4838463 4838464 5670297	Shim Pots, 10 Turn, 10K Shim Pots, 10 Turn, 10K Vernier Dials for Shim Pots Mod. Pot. (1-turn), 1 MEG OHM) 9 9	Amphenol Draloric	P2151B

View 9. Console Frame View 3



FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	YTITHAUQ	SUPPLIER	SUPPLIER CATALOG NUMBER
3-11	4838466 8680598 5670256 5670257 5670258 5670259 5670260 5670261 5670262	Terminal Block, 30 Position (Solder) 19F Lock (PCB) PFP 2D (PCB) Transmitter Lock 2D (PCB) Receiver Lock 2D (PCB) Receiver FT (PCB) Transmitter F1 (PCB) Transmitter F2 (PCB) Local Cscillator (Quartz) (PCB)	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Ettinger Bruker Bruker Bruker Bruker Bruker Bruker Bruker Bruker	13.05.300

View 10. Console Frame View 4

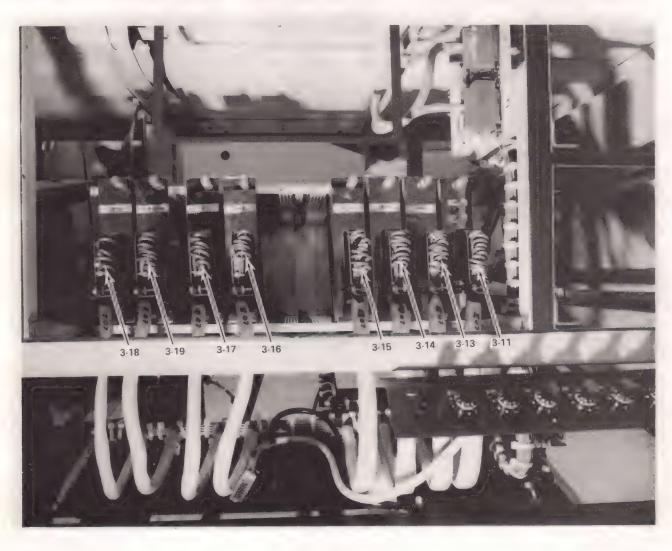


FIGURE ID AND VIEW	PART NUMEER	PART DESCRIPTION	YTITHAUQ	SUPPLIER	SUPPLIER CATALOG NUMBER
3-2 * 3-10 * 3-12 *	4838451 4838467 5670255	 Power Receptacle, 3 Position, 2207 Line Filter Cascode 2D (FCB) (Preamp 2D)	1	Sautter Corcom Bruker	1071

2.4 DISPLAY PANEL

FIGURE ID AND VIEW	PART	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG WUMBER
4-1 V1 4-3 V1 4-6 V1 4-9 V1 4-10 V1 4-12 V1 4-13 V1 4-14 V1 4-15 V1 4-16 V1 4-17 V1	5670266 8679664 5670264 5670263 5670267 4838469 5670265 4838463 8679846 4838472	Lock Power Switch (PCB) Lock Level Meter Board (PCB) Comp., Lock, Sig. Disp. Switches Beceiver Gain (PCB) Data Blocks (PCB) X, Y Fine Pots 500 OBM Y-Automatic (PCB) Potentiometers, 10K, 10-Turn Large Display Fanel Flat Cable Vertical Display Scaler Cable Display Cables I & II	(PCB) P1BBruker 1 1 1 2 1 1 1 6 1 1 1 0	Bruker Bruker Bruker Bruker Beckman Bruker AmphenollP21518 Bruker Bruker Bruker	Helirot 7286

View 11. Display Fanel View 1

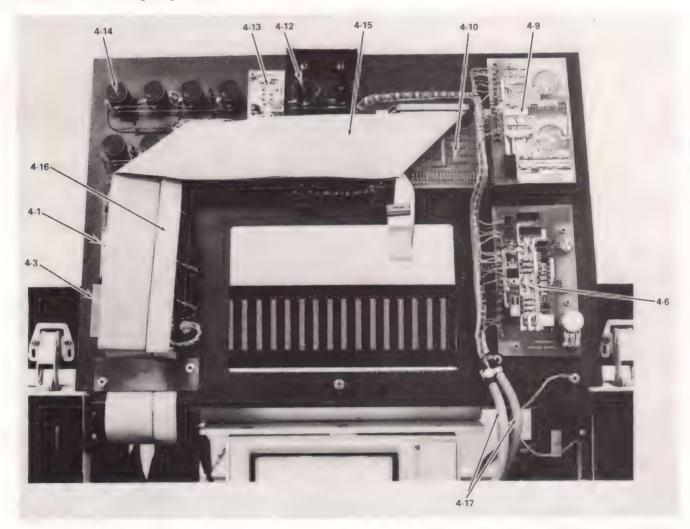
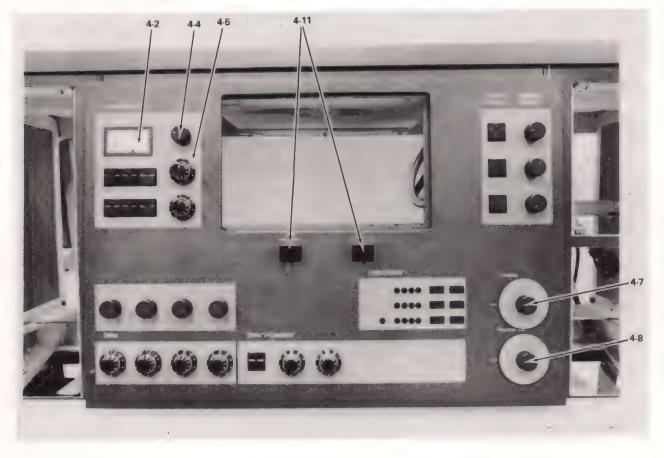


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG HUMBER
4-2 V2 4-4 V2 4-5 V2 4-7 V2 4-8 V2 4-11 V2	4838468 334235 4838471 4838471 4838473 5670345	Lock Level Meter Potentiometer, 10 K, 1-Turn Phase/Pot 3 Turn Vertical Scale Dial, 4-2048K Receiver Gain Dial, 1-8K Sweep Switches (Fast & Slow)	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2	Weuberger IBM Amphenol Bruker Bruker Knitter	P7221B-3T

View 12. Display Panel View 2



2.5 HOMO-HETERO DECCUPLER

FIGURE ID AND VIEW	PART PART NUMBER DESCRIPTION		PTITHAUQ	SUPPLIER	SUPPLIER CATALOG WUMBER
5-1 V1 5-2 V1 5-3 V1 5-5 V1 5-6 V1 5-12 V1 5-15 V1 5-17 V1 5-18 V1	5670161 8680599 8680601 4838476 6680600 4838483 4838483 4838484 4838485	HB Decoupler (Entire Assembly) On-Off Comm. Board (PCB) Comp Dec and Attenuator Board (PCB) Mismatch Control (PCB) Digit Modulation (PCB) Heat Sink Assembly Refl/Transmit Power Ind. (PCB) Meter Board (PCB) Mode LEDS, (PCB) Mode LEDS, (PCB)		Bruker Bruker Bruker Bruker Bruker Bruker Bruker Bruker Bruker	1 151608

View 13. Homo-Hetero Decoupler View 1

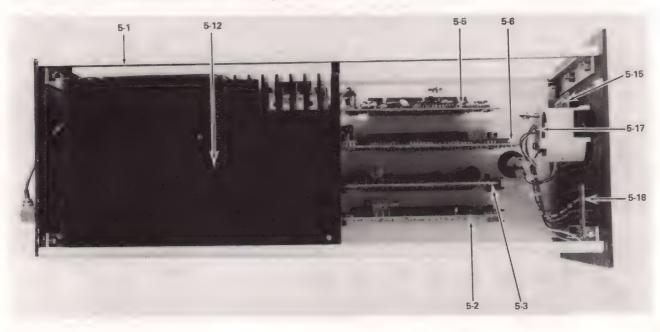


FIGURE 1							PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
5-8 5-9 5-10 5-11 5-13 5-14	¥2 ¥2 ¥2 ¥2 ¥2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4838477 4838478 4838479 8680603 4838481 4838482		1 1 1 1 1	Bruker Varley Varley Bruker Bruker	VP45-CAB26				
5-20 5-21 5-22 5-23 5-29 5-30 5-31 5-32	¥2 ¥2 ¥2 ¥2 ¥2 ¥2 ¥2 ¥2		6016887 6016855 4812465 8680572 4838491 4838492 6016938 6016936	Thermal Switch Broadband Preamp1 Broadband Preamp2 Broadband Final Amp Coax Cable w/ Straight SMB Conn. 40 CM Coax Cable w/90 SMB Conn. 40 CM SMB Coax Cable Straight SMB Coax Cable Straight SMB Coax Cable W/90	1 1 1 1 1 1 1 1 1 1	Microtherm TRW TRW TRW TRW Bruker Bruker Bruker Bruker	Type 161, 80°C CA2870 CA2820* ML20				

View 14. Homo-Hetero Decoupler View 2

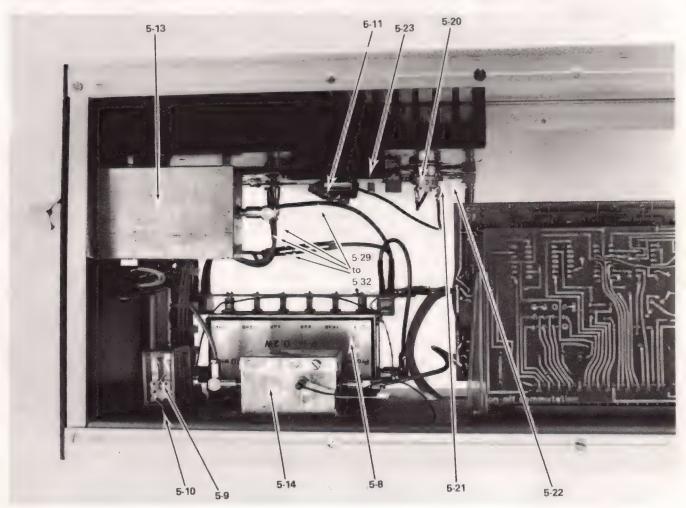


FIGURE ID AND VIEW	PAST NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
5-16 V3	8680604	Power Level Meter	1	Neuberger	IMA, 1-20# Scale

View 15. Homo-Hetero Decoupler View 3

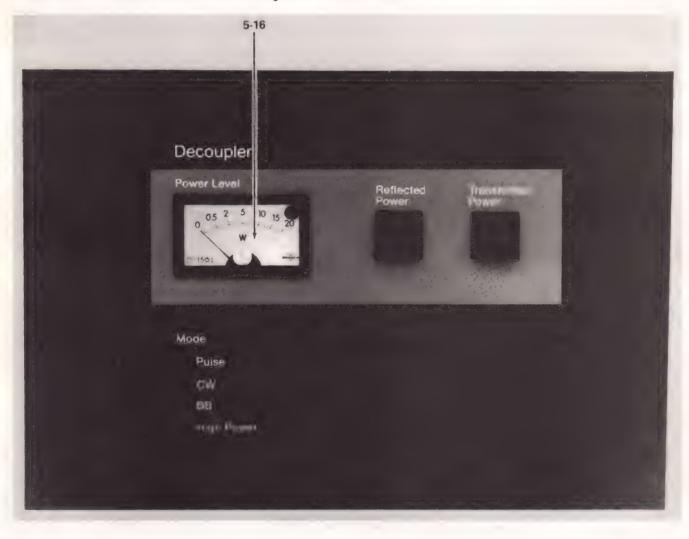


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
5-4 ¥4 5-7 ¥4 5-27 ¥4 5-28 ¥4	4838462 8680575 4838489 4838490	Socket, 31 Position For PCBs Socket, 15 Position For PCBs Capacitor, .68 uP Filter, Ceramic Capacitor, 33 uF Tantalum, 16v	1 2 1 1 1	 Kaco Boschi 5CX7RL84X9100C5 Sprague	KG31-031J4 B102 3005

View 16. Homo-Hetero Decoupler View 4

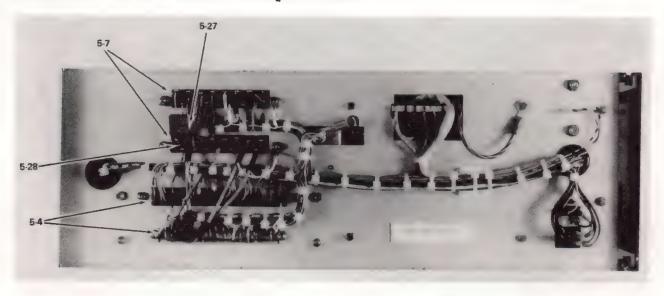


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUARTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
5-24 V5	4838486	Socket, DecI/DecII 34 Position Burndy	1	Burndy	MS34RH-1
5-25 V5	4838487	BMC Connector, Female		Amphenol	31-203

View 17. Homo-Hetero Decoupler View 5

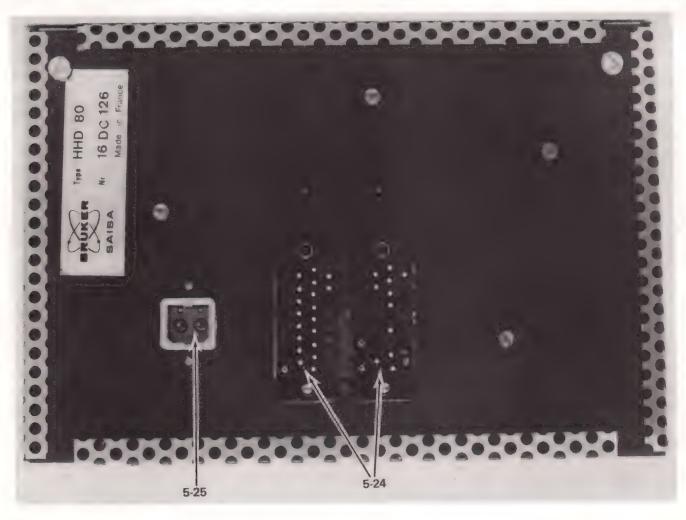


FIGURE ID	PAST NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
5-3 * 5-19 * 5-26 *	8680601 6016685 4838488	Comp Dec. and Attenuator Board (PCB) Slow Device Code Decoder w/IAC Regulator, + or - 15V, +5V (PCB)	1	Bruker Bruker Bruker	

2.6 FULSE TRANSMITTER

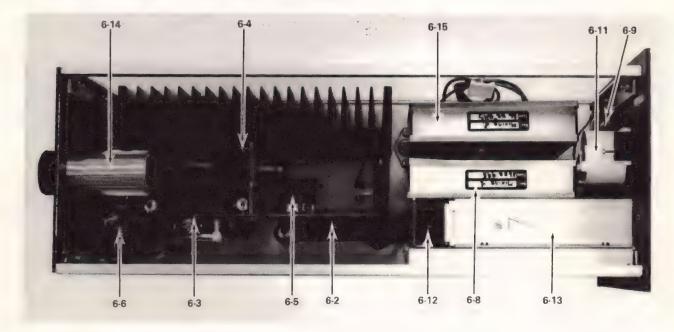
FIGURE I	Đ	İ	PART	PART DESCRIPTION	QUANTITY.	SUPPLIER	SUPPLIER CATALOG NUMBER
6-1 6-10 6-12	V 1 V 1 V 1		5670107 8680575 4838453	Pulse Transmitter (Entire Assembly) Socket, 15 Position For PCBs Connector, 34 Position Burndy	1 3 2	 Bruker Roschi Burndy	R102-3005

View 18. Pulse Transmitter View 1



FIGURE AND VI			PAST	PART DESCRIPTION	YTITHAUG	SUPPLIER	SUPPLIER CATALOG NUMBER
6-2 6-3 6-4 6-5 6-6	V2 V2 V2 V2 V2 V2	1	4838493 8680607 4838494 4838495 8679682 8680606	Power Supply and Control (PCB) Amplifier 4-37 (PCB) Preamp (PCB) w/Heatsink Voltage Regulator (PCB) Directional Coupler Nixing Unit 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Bruker Bruker Bruker Bruker Bruker	131605 131607 131609
6-9 6-11 6-13 6-14 6-15	¥2 ¥2 ¥2 ¥2	-	4838497 8679645 8680226 4838499 8680597	Mixing Unit Switch (PCB)Fixed Variable Frequency Meter-matching Load Synthesizer Flug In (X 2) Variable Attenuator Mixing Unit 2	1 1 1 1 1	Bruker Bruker Bruker Bruker Telonic Bruker	0-10DB 8122 50 0

View 19. Pulse Transmitter View 2



1	FIGURE ID AND VIEW	PART NUMBER	FABT DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
I	6-7 *	4838496	Power Transistor 203054	1	RCA	2#3054

2.7 DISKETTE DRIVE

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-1 V1 7-7 V1 7-9 V1 7-10 V1 7-12 V1 7-13 V1 7-14 V1 7-17 V1	1 8680175 6016821 6675667 8679667 6672467 4838507 4838508 6016823	Floppy Drive (Entire Assembly) Input Transformer, 220v Power Supply Board (PS1) Power Supply Boards (PS2) Puse Clips Fuse, 315mA, SB, 250v Fuse, 331mA, SB, 250v Voltage Selector Switch		Bruker Bruker Bruker Bruker Wickman Littelfuse Littelfuse Bruker	350P 002 350P 003
7-18 V1 7-19 V1 7-20 V1	6016824 6016824 8679671 6016825	Voltage Selector Switch Connector, 9 Position Nylon Plug Front Panel Board (PCB) Relay BB24002-V1		Holex Bruker	19-09-2091 350P 017
7-21 V1 7-37 V1	6016826 4838486	Connector, 2 Pin Mylon (on FPB) Connector, 9 Position Mylon Recept.	1 1	Bruker	19-09-1092

View 20. Diskette Drive View 1

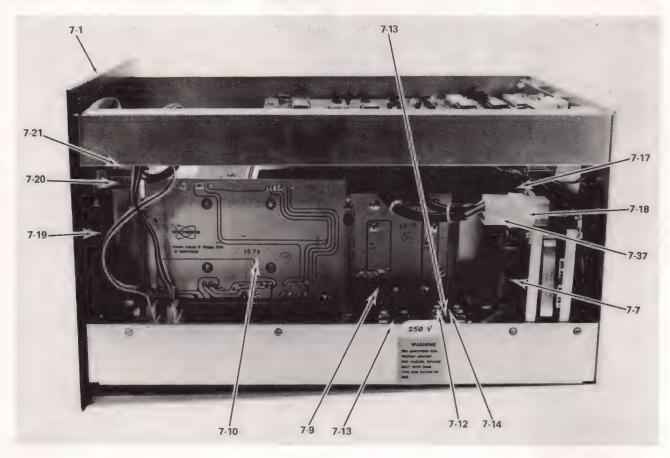


FIGURE ID	PART	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-2 ¥2 7-3 ¥2 7-4 ¥2 7-5 ¥2 7-15 ¥2	4838500 8679670 8679673 6670587 4838509	Socket, 3 Prong 220 W Male w/Fuseholders Rear Panel Connector (PCB) I/O Terminator (PCB) Slave Terminator (PCB) Fuse, 2.0A, SB, 250 W	1 1 1	 Bruker Bruker Bruker Littelfuse	350P 015 350P 012

View 21. Diskette Drive View 2

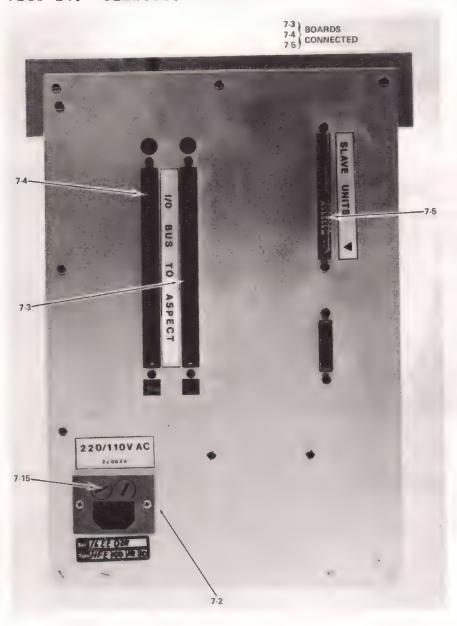


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-6 V3 7-8 V3 7-11 V3 7-36 V3 7-38 V3	4838504 4838505 8679669 6016838 8679672	Flat Cable, 16 Conductor w/conn. Flat Cable, 16 Conductor w/conn. BFE model 700 bisk Drivec,d.e.f.h Botherboard (FS3) Flat Cable, 50 Conductor, I/O Haster Logic PCB	1 1 1 1 1 1 1	 Bruker AFE Bruker Bruker AFE	350P 014

View 22. Diskette Drive View 3

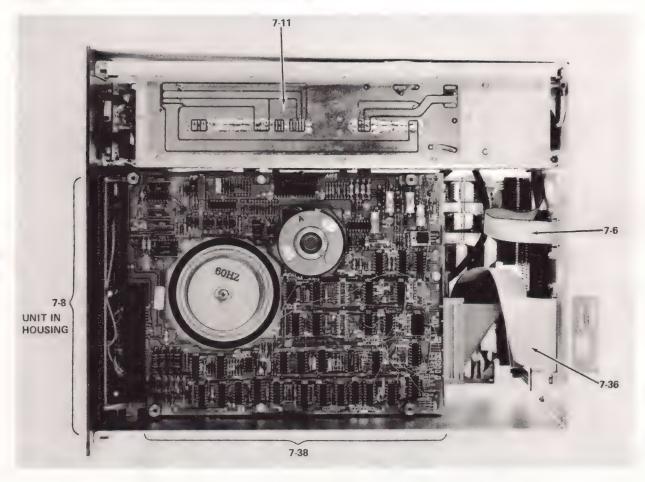


FIGURE ID AND VIEW	PART NUMBER	FART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-22	£679666 6016827 5615703 5615704 6016630 6016831 5615821 4178618 1582553 4431229 2392102 2392161 6016836			Bruker IBM	350P

View 23. Diskette Drive View 4

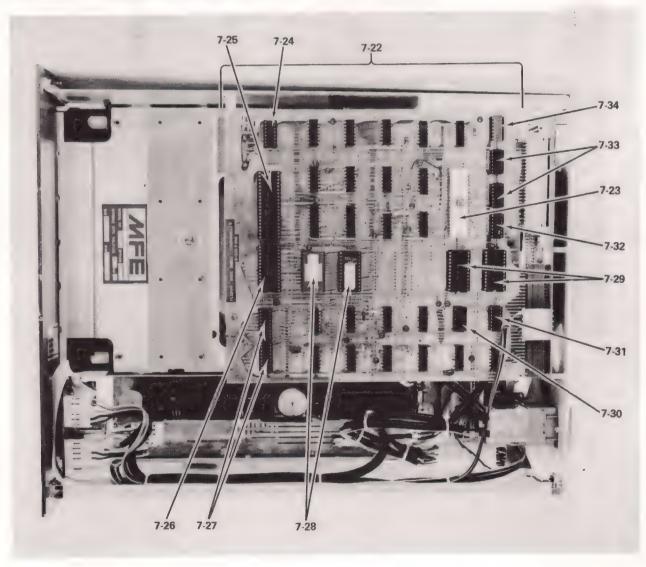
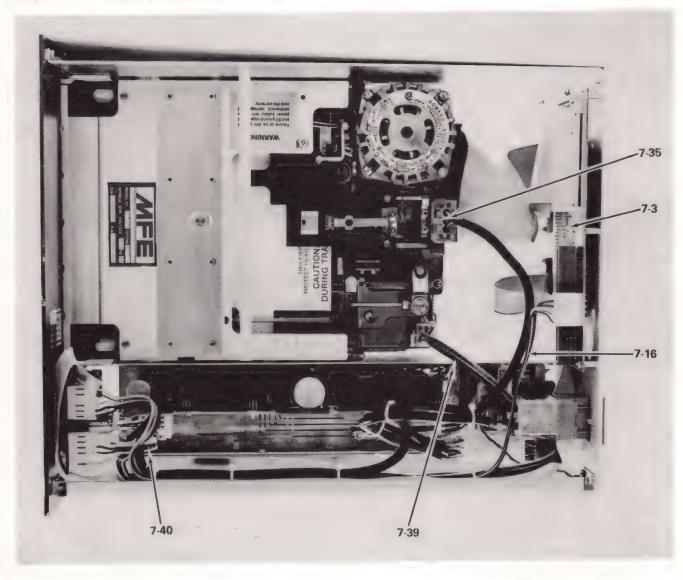


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-16	6016822 1847536 4838498 4838502		1 1 1 1 1 1	 Bruker Bruker Bruker Bruker	

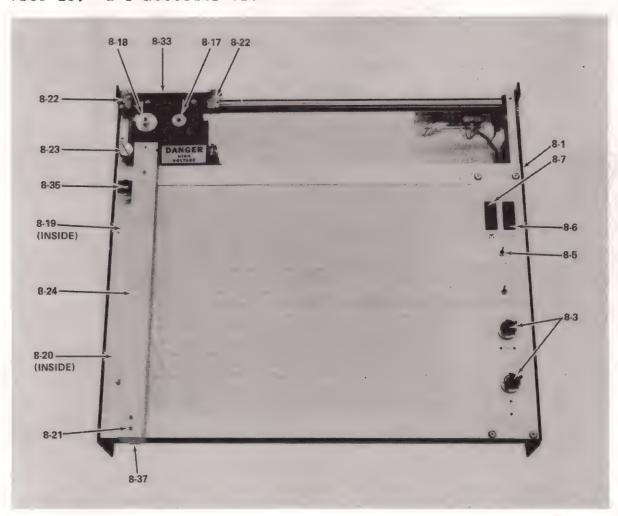
View 24. Diskette Drive View 5



2.8 X-Y RECORDER

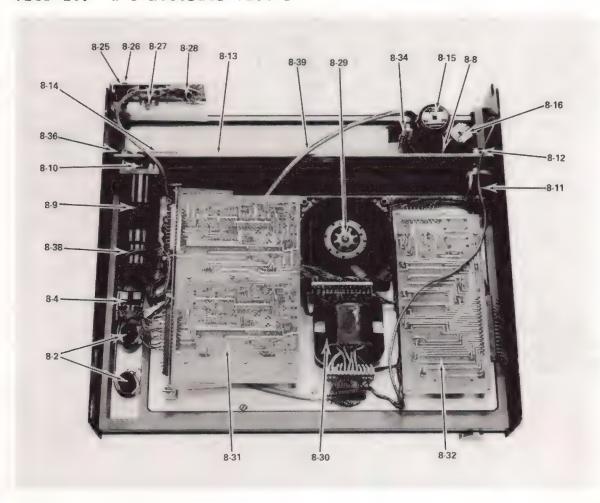
FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
8-1 Y1 8-3 Y1 8-5 Y1 8-6 Y1 8-17 Y1 8-18 Y2 8-19 Y1 8-21 Y1 8-21 Y1 8-22 Y1 8-23 Y1 8-35 Y1 8-35 Y1	4838501 4838475 5670286 8679716 8679715 5016845 6016848 6016849 6016850 5670284 6016851 6016852 6016852 6016856 8680580 6016828	X-Y Recorder (Entire Assembly) Yernier Dials (For Pots) Pen Lift Switch (toggleDTSP) Fan On/Off Toggle Switch (Red) Power On/Off Toggle Switch (Yellow) Y-Drive Pulley Y-Rubber Drive Ring Clutch) Y-Drive Cord Y-Drive Cord Spring Y-Idler Pulley Travel Limiter Hicroswitches Pen Lift Ragnet Pen Lift Control Arm Ball Bearings (Rear Rail) Pen Carriage Ball Bearing (Front Rail)		Bruker Beckman* Knitter Harquardt Harquardt Bruker Bruker Bruker Bruker Harquardt Harquardt Bruker	RE 30/37A 2606 Duo Dial MST206N 1505-1102 1505-1107

View 25. X-Y Recorder View 1



WHD AIEM	E I	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
8-2 8-4	V2 V2	4838463 5670285	Offset Pots, 3540s, 10-Turn Papersize A3/A4 (PCB)	2	i Amphenol Bruker	P2151B
8-8	V2	6016839	Mylar Capacitor, 0.1 uF 1000V	i	DEGRAL	
8-9	V2	5670280	X-Drive Servemeter Asm.	i	Hag. Elek. GMBH	2800T 1:10DET23G
8-10	V2	6016840	X-Drive Pulley	1	Bruker	1
8-11	V2	6016644	X-Drive Potentioneter Pulley (Pos. Ref.)	1	Bruker	i
8-12	¥2	60 16 84 1	X-Idler Pulley	1	Bruker	i
8-13	V 2	60 16 84 2	X-Drive Cord	1	Bruker	i
8-14	V2	6016843	X-Drive Cord Spring	1	Bruker	1
8-15	V2	5670281	Y-Drive Servomotor Asm.	1	Mag. Elek. GMBH	2800T DZT23G
8-16	V2	6016846	Y-Drive Potentiometer Pulley (Pos. Ref.)	1	Bruker	1
8-25	V 2	5670310	Puseholder, AC Input (Screw-In)	1	Wickman	SIL 032.1112
8-26	V 2	6016853	Fuse, 1.25A, SB, 250V		i	1
8-27	V2	6016829	Socket, 3 Prong Input AC, 220V	1	Sautter	Europa Norm STP401
8-28	¥2	6016854	Socket, 15 Pin Cannon (Signal)	1	Cannon	1 DA155
8-29	V 2	4812461	220 V Fan	1	IBM	1
	V2 .	5670282	Transfermer, AC	1	Bruker	1
8-31	V2 1	5670278	X-Y Amplifier (PCB)	1	Bruker	1
	V2	5670279	Power Supply and Phase Shifter (PCB)	1	Bruker	
8-34	¥1	6016857	[Connector, 12 Pin (For Servomotor)	1	SURTAU	8 145-11-213-020VP,
9-36	V 1	60 16 825	I V-Bubban Being Bing (Glatel)		1 Dauban	8145-11-213-010-50
			X-Rubber Drive Ring (Clutch)	1	Bruker Bruker	
8-38 8-39	¥2	8689795 8689796	X-Drive Cable	1	Bruker	

View 26. X-Y Recorder View 2



2.9 MAIN STABILIZER AND MAGNET FOWER

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
9-1 V1 9-2 V1 9-3 V1 9-4 V1 9-5 V1 9-5 V1 9-7 V1 9-14 V1 9-16 V1	5670295 5670294 5670292 5670292 5670291 5670299 5670289 6016862 6016864	Flux Stabilizer (PCB) Integrator (PCB) Current Stabilizer (PCB) Rectifier (FCB) Shim Add (PCB) Shim Add (PCB) Warning Unit (PCB) Socket, 3 Pin (Soldered to Small Bd.) Fabric Covered Bose Fan	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Bruker Bruker Bruker Bruker Bruker Bruker Bruker Bruker	12135 12225

View 27. Main Stabilizer and Magnet Power View 1

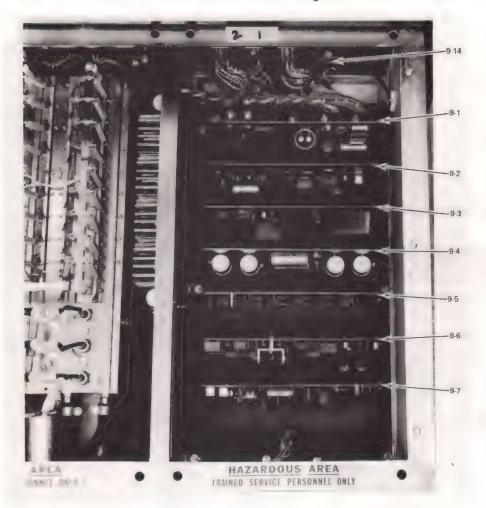


FIGURE ID PART	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
9-11 V2 60168: 9-12 V2 60168: 9-13 V2 60168: 9-50 V2 56703: 9-51 V2 66793: 9-54 V2 60168: 9-55 V2 60168: 9-58 V2 48384 9-59 V2 60168:	Socket, 30 Fin Socket, 26 Fin Socket, 39 Pin Fuseholders Fuse, 4A MDX (American) Water Hose Inlet/Outlet Conn. Socket, Frobe Motor Ctrl. 4 Pin Socket, 5 Fin Power W/Cower Power Connector Thumb Lugs	1 1 1 1 1 2 2 1 2 1 1 1 1 1 1 1 1 1 1 1	Amphenol Amphenol Amphenol Wickman Bruker Amphenol	T2070-030 T2057-026 T207-050 Sil 032.1112 T3111 000

View 28. Main Stabilizer and Magnet Power View 2

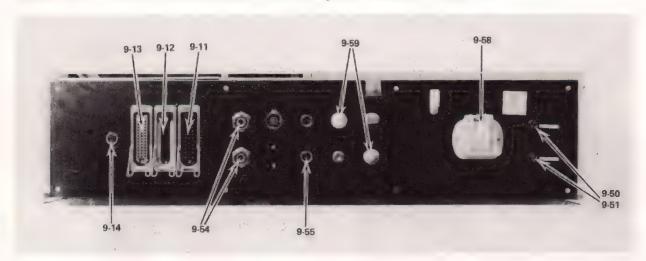
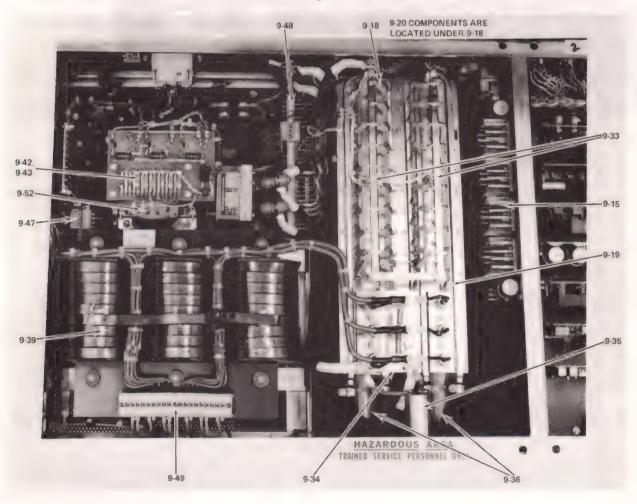


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
9-15 V3 9-18 V3 9-19 V3 9-20 V3 9-34 V3 9-35 V3 9-35 V3 9-36 V3 9-37 V3 9-42 V3 9-42 V3 9-47 V3 9-48 V3 9-48 V3 9-48 V3 9-48 V3 9-49 V3	679653 6016666 814146 2391667 6016675 6016676 15670303 5670303 5670302 16016677 18680555 8679743 16016883 16016682 6016682	Shim Prestabilizer (PCB) Resistor, .15 Ohm, 10W Resistor, .20 Ohm, 0.5M Power Transistor 2N3716 Thermal Switches Typ161 Cold Plate (Passbank) Electrolytic Cap, 10 uP 180/250V Electrolytic Cap, 4700 uP 150/180V Main Transformer Puse, .2A, SB, 250V Puse, .1 A, PB, 250V Terminal Strip, 4 Position (Screw) Terminal Strip, 18 Position Transformer, Electronic	1 1 36 36 36 36 2 1 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1	Bruker TRW IBM I	

View 29. Main Stabilizer and Magnet Power View 3



PIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
9-17	6016865 5670307 5670304 8680236 6016880	Rubber Water Hoses Self Chcke Contactor, 5 Pole 220V Motor Control (PCB) Delta Y Selector Switch	1 1 2 1 1 1 1 1	ARGUS Bruker Siemens Bruker Baco	DVM DN8 3TB 4217-OA 25A60CV PR25

View 30. Main Stabilizer and Magnet Power View 4

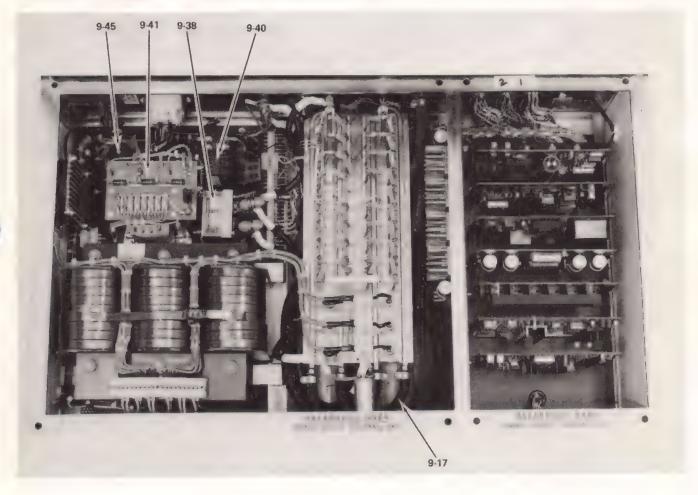


FIGURE		 PART NUMBER	PART DESCRIPTION	YTITMAUQ	SUPPLIER	SUPPLIER CATALOG NUMBER
9-8 9-9 9-10 9-21 9-22 9-23 9-24 9-25 9-26 9-27	***	4838462 8686237 6016858 5252662 2396628 2396629 5252662 6016868 6016892 6016870 60168671	Socket, 31 Position For PCBs VCE Meter Voltage Test (PCB) Power Transistor 2N3055 Transistor NJ2500 Transistor 8J3000 Transistor 2N5683 Silicone Dicde IN4003 ZL47 Diode Power Diode SKN 50/04 Power Diode SKR 45/04 Capacitor, 22 UP 4004	36	Kaco Bertram Bruker IBM IBM IBM IBM IBM IBM IBM IBM Intermetall SEMICON SEMICO	KG31-031J4 621.116 J Glace D2
9-30 9-31 9-32 9-37 9-44 9-53 9-56 9-57 9-60	*	6016872 317390 6016874 6016878 6016879 8679703 6016889 6016889 6016883	Resistor, 5.6K Ohm, 0.5W Resistor, 82 Ohm, 0.5W Terminal Blk., 3 Position Resistor, 270 Ohm 10W Relay, 24V, 10 A, 250V, VDE0660 Water Feed Thru Manifold Socket, Therm. Warning 5 Pin Socket, Heat Exc. Intlk 4 Pin Socket, Main Power Box, 6 Pin	Ohmite 1	Sprague RC20-5600 IBM Bruker Dale LeGrande Bruker Amphenol Amphenol	715P-22454MD3

2.10 PRCCESSOR

IGURE 1		PART	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10 - 1	V1	8679675		1	Bruker	ASPECT 2000 IPA
10-2	V1	4433387	LEDS, Red, 3mm	17	Siemens-LLD32-	1
10-3	V1 i	4433390	LEDS, Yellow, 3mm	1 1	Siemens-Litron: Litronix	Lx LD36-2
10-4	V1	4433391	LEDS, Green, 3mm	1 9	Siemens-Litron: Litronix	ix LD37-2
10-6	V 1	5670341	Pushbutton Switches, W/LEDS	j 8	Schadow	STL
10-7	V1 i	6016893	Thumb Switches	1 8	Cherry	L20-07A
10 -8	V 1	60 16 89 5	Power (Key) Switch ON/OFF	i 1	Lumitas	31-192.00

View 31. Processor View 1



FIGURE ID AND VIEW	PART	FART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
10-10 V2 I		Front Panel Board B PPB (PCB)	1 1	Bruker	PPB76231
10-11 ₹2 [Front Panel Board CFPC (PCB)	1 1	Bruker	1 PPC76221
10-12 V2 I		1 16K Hemory (PCB)	1 1	Bruker	76042
10-13 V2		8K Memcry (PCB)	1 1	Bruker	76042
10-14 V2 I		F1-F2 Board (PCB-1)	1 1	Bruker	77121
10-15 V2	4433203	Memory Control Board (PCB-6)	1 1	Bruker	1 76035
10-16 V2	4433204	Address Board (version-2PCB-7)	1 1	Bruker	77453
10-17 V2	4433205	Register Board (PCB-8)	1 1	Bruker	76065
10-18 V2 I	4433206	Control Board (PCB-9)	1 1	Bruker	78075
10-19 V2	4433207	Disk Interface Board (PCB-10) Hod 31	1 1	Bruker	76504
10-20 V2 I	4433208	Display Board (PCB-11)	1 1	Bruker	76255
10-21 V2 I	4433209	Sweep Control Board (PCB-12)	1 1	Bruker	76417
10-22 V2 I	4433210	Digitizer Board with Slow A-D (PCB-13)	1 1	Bruker	1 77433
10-23 V2 I	4433212	WP Pulser Board (PCB-13a)	1 1	Bruker	1 77174
10-24 V2 I		I/O Interface Board (vers. 2 PCB-14)	1 1	Bruker	78243
10-25 V2 I	4433217	Panel Adapter Board-IF (PCB-15)	1 1	Bruker	1 77344

View 32. Processor View 2

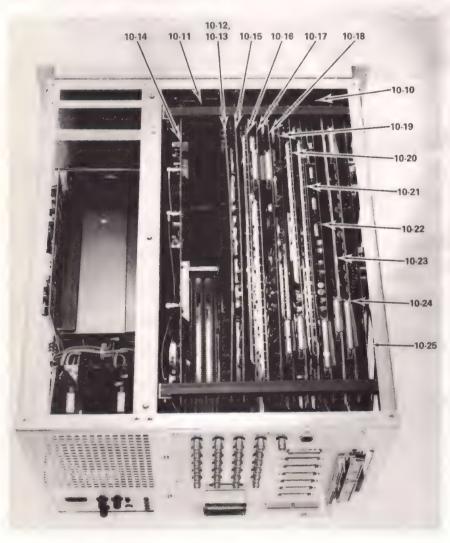


FIGURE ID	PART HUMBER	FAST DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10-28 V3 10-29 V3 10-30 V3	6016899 6016898 6016902	Teletype Board (TTY) Flat Cable, 50 Conductor (to FPC) Flat Cable, 34 Conductor Jumper	1 1	Bruker Bruker Bruker	

View 33. Processor View 3



FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTIT	SUPPLIER	SUPPLIER CATALOG NUMBER
1 10-27 ¥4 10-41 ¥4 10-47 ¥4	1 1 5670340 1 4109480 1 4812459	Nother Board Fan Choke 4CA	1 1 1 1 3 1	Bruker IBM Lectronic 51-H2-395	2KB447/004 51-H2-395

View 34. Processor View 4

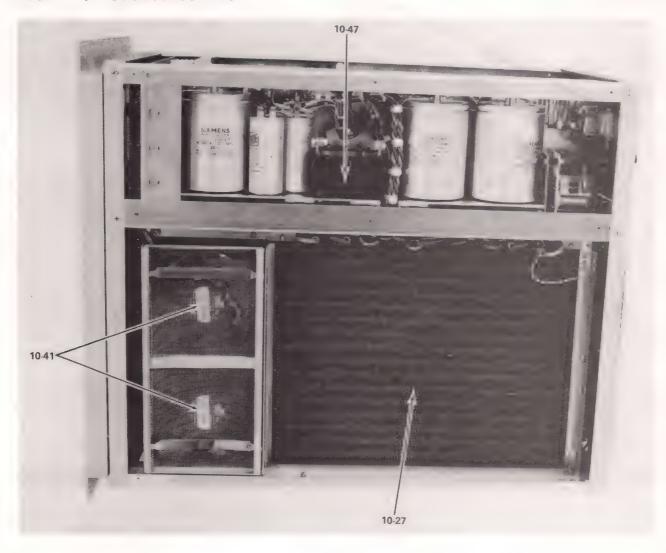


FIGURE ID	PART PART NUMBER DESCRIPTION	TITHAUD	SOPPLIER	SUPPLIER CATALOG NUMBER
1 10-32	812468 LEDS, Green 5mm 680579 LEDS, Fed 5mm 812469 Reset Switch (White) 679740 Fusehclders (Screw-in) 679741 Fuse, 6.3A, SB, 250V 679742 Fuse, 1.0A, SB, 250V 679743 Fuse, 100mA, FB, 250V 812466 Socket Plug, 220V 3 Prong	5 2 1 3 1 1 1 1	BAFI Schuricht Elkose	1.10107.011-02 1 14331.1/19466

View 35. Processor View 5

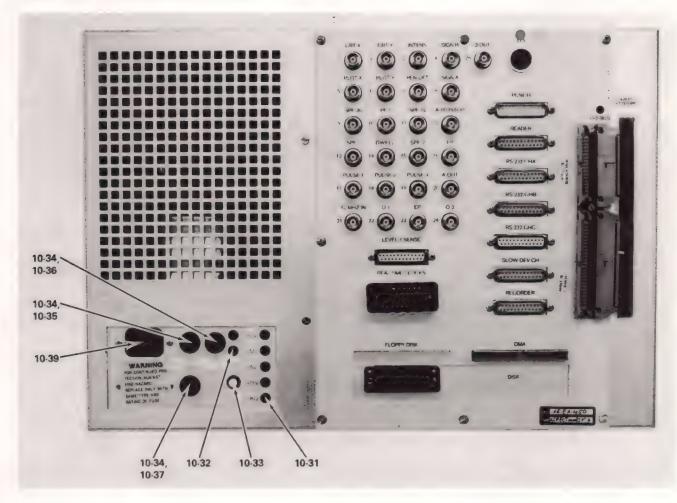


FIGURE ID PART AND VIEW NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10-38 V6 4838039 10-42 V6 4812462 10-43 V6 4812463 10-44 V6 4812464 10-45 V6 4812475 10-46 V6 4812474 10-48 V6 4812474 10-51 V6 4812476 10-51 V6 4812477	Belay/Transformer Board Electrolytic Cap, 47K up +50/-10% a 25V Electrolytic Cap, 10K up +50/-10% a 25V Electrolytic Cap, 10K up +50/-10% a 40V Electrolytic Cap, 10K, up +50/-10% a 40V Electrolytic Cap, 10K, ww Hesistor, 470 Ohm, 5W, 10%, WW Line Filter Terminal, 6 Fin Terminal, 3 Pin	1 3 1 1 1 1 1 1 1 1 1 1	Bruker Eurofarad Eurofarad Eurofarad Corcom Schurich	

View 36. Processor View 6

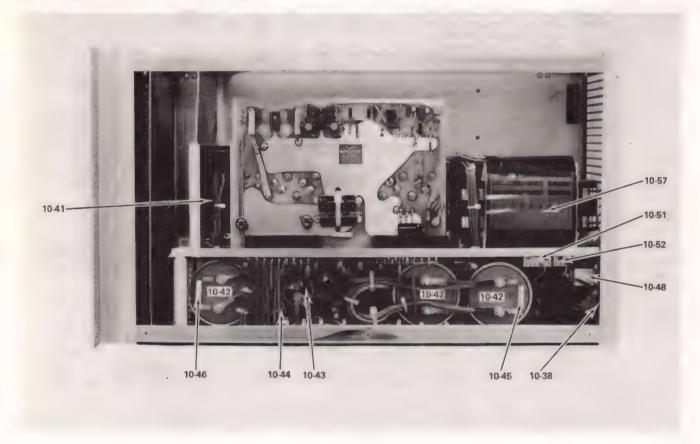
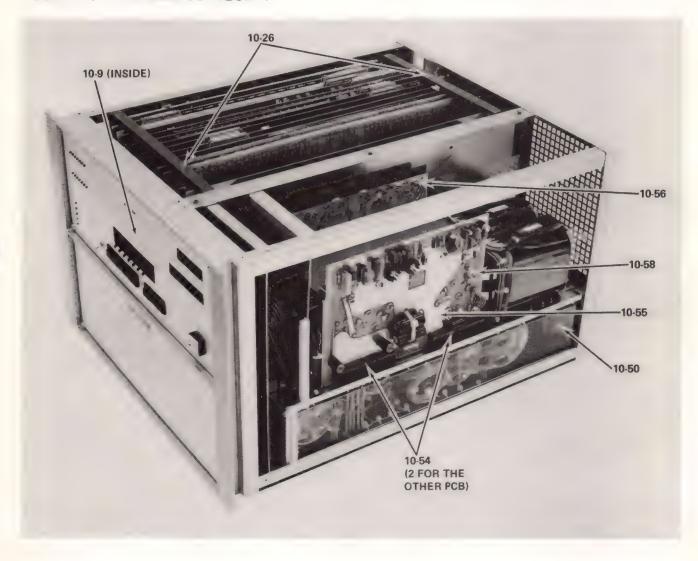


FIGURE IC	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10-9	5670334 6016901 8680571 8680575 4431549 4431550 8680560	Front Panel Board AFPA (PCB) Flastic PC Board Dividers Diode IN4148 Connector, 15 Pin Female Power Supply Board 1 Power Supply Board 2 Fuse, .5A, FB, 2507	1 1 2 2 1 2 1 1 1 1 1 1	Bruker Bruker Roschi Bruker Bruker	FPA76257

View 37. Processor View 7



PIGURB ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG MUMBER
10-5 * 10-40 * 10-49 * 10-53 * 10-59 * 10-61 * 10-62 * 10-63 * 10-64 * 10-65 * 10-65 *	60 16 89 4 4812466 4812458 86805574 8680557 8679976 8679971 8679971 86799721 8679722 8679735	On/Step Toggle Switch (DTSP) Socket Flug, 220V 3 Prong Pemale Diode SSIT 2340 Line cord Fuse, .2A, SB, 250V Fuse, 1A, FB, 250V Hodule, 16K BAM 16K Hem (PCB) Ver II 32K Hem (PCB) Ver II 48K Hem (PCB) Ver II 64K Hem (PCB) Ver II 66K Hem (PCB) Ver II	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Knitter Ettinger SEMICON SEMICON SAUtter Nationa Semi Bruker Bruker Bruker Bruker Bruker	7101 European 1216518 SKR71/16 H05VV-F3G1,0 QHH 3H

2.11 MAGNET ASSEMBLY

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
11-2	8679725 6016906 8680593 8675727 8679726 6016907 86797731 4433387 6016908	Air Control Valve Air Control Valve Air Control Gauge Sample Depth Gauge Up/Down Control (PCB) Magnet Fushbutton Magnet Switch (PCB) Potenticmeters, 10-Turn, 10K, Drift Potenticmeters, 10-Turn, 1 K, Current LEDs, Red 3mm Top Cover Hinge Dampers Probe Arm Limiter Micro Switches	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Bruker Bruker Bruker Bruker Bruker Bruker Bruker Bruker Bruker	AH7150591
11-29 V1 11-30 V1 11-32 V1 11-33 V1	4812444 8679728	Air Suffly Tubing Line Power Pushbutton, Red Reset Fushbutton Flux Pushbutton	1 1	Bruker Schadow Schadow Schadow	8HH ID/7HH OD

View 38. Magnet Assembly View 1

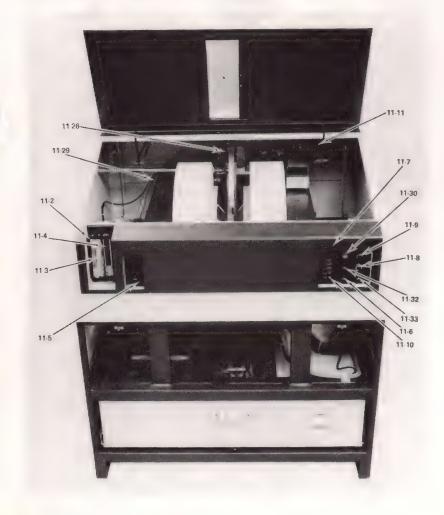


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1 11-1 72	6016919	Water In/Cut "C" Rings ()	1		20 max3ma

View 39. Magnet Assembly View 2

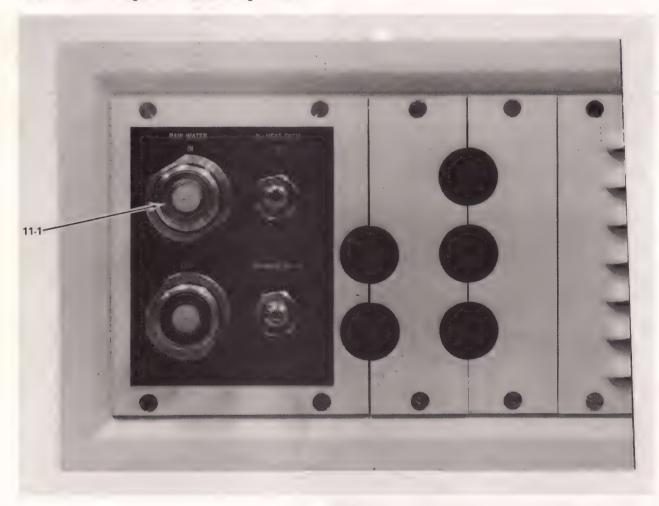


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG HUMBER
11-12	6016909 5670310 6016911 6016912 6016914 6016915 5670305 8680594 4388452	Selector Switch, 220V/380V Fusehclders CB1 (Main Line) 25A CB2 (Fower) 20A CB3 (Console) 5A CB4 (Heat Exchanger) 5A Contacter, Mainline Transformer 12V24V Belay Board (FCB) Connector, Burndy 19 Pin Bound	1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Baco Wickman Kloekner* Kloekner* Kloekner* Telemechanique LeGrande Bruker Bruker	2253 D4 Sil 032.1112 FAIG25-4 FAIG20-3 FAIG05-3 FAIG05-2 LC1D404 LG49163

View 40. Magnet Assembly View 3

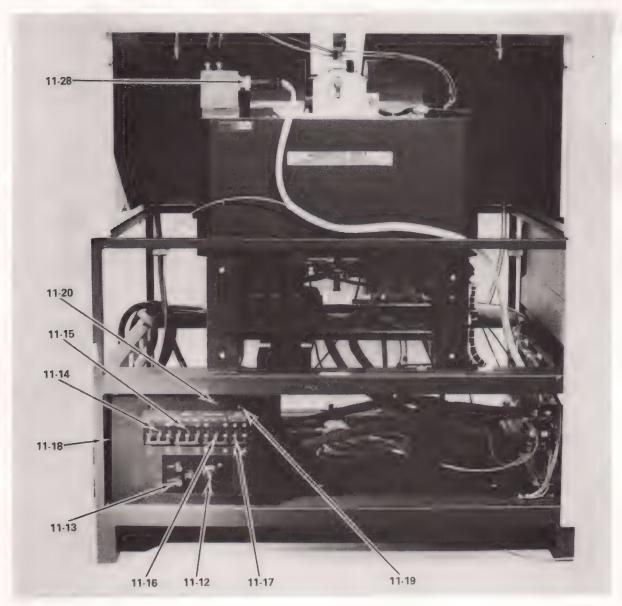


FIGURE ID AND VIEW	PARI NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG BUMBER
11-21 V4 1	5670329 6016922	Probe Arm Drive Motor Thermal Switch (Bottom of Magnet)	1 2	Bruno Maedler InterControl	Type B, Size 71% 43C

View 41. Magnet Assembly View 4

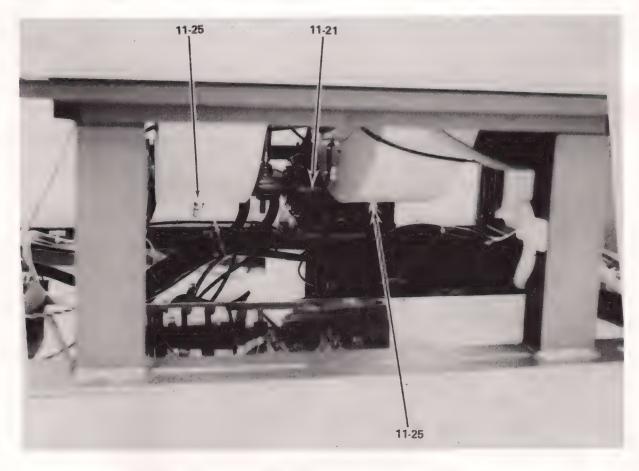


FIGURE ID PART AND VIEW NUMBE	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
11-22 * 60 1691 11-23 * 60 1691 11-24 * 60 1691 11-27 * 60 1692 11-31 * 567030 11-34 * 868017 11-35 * 421244 11-36 * 567033 11-37 * 868058 11-38 * 867979 11-39 * 421444	Terminal Strip, 3 Position Terminal Strip, 9 Position Capacitor, 10 uf 240V/260V Probe Arm Travel Adjusting Blocks Shim Condenser (Capacitor) Temp Sensor, Cooling Water Line Power PB Air Suffly Tubing, 4MM ID/7MM OD "O" Rings Cooling Water Exhaust Outlet Cooling Water Distr. Inlet		Bruker Bruker Bosch Bruker Sopac Schadow Bruker Efrapo Bruker Bruker	0670 311 464 1402 (Type PS)

2.12 HEAT EXCHANGER

FIGURE ID	PART NUMBER	PART DESCRIPTION	YTITHAUQ	SUPPLIER	SUPPLIER CATALOG NUMBER
12-3 V1 12-4 V1 12-5 V1 12-20 V1 12-21 V1 12-22 V1	8679732 8679797 5670162	Capacitor (Starter) 12MFD,400Vac I on Exchange Column I on Exchange Resin I input Water Filter Assembly Power Cable Control Cable	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Asea Jumet Serva Zinzer Serva Zinzer Bruker Bruker Bruker	MFN5-33122 BRM2/63 Order for above No.

View 42. Heat Exchanger View 1

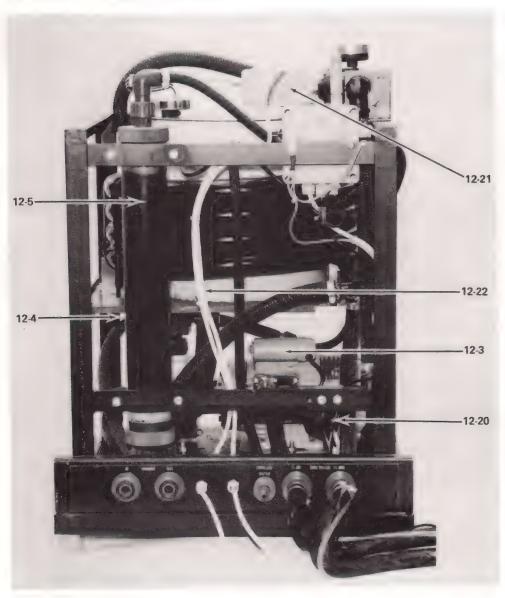
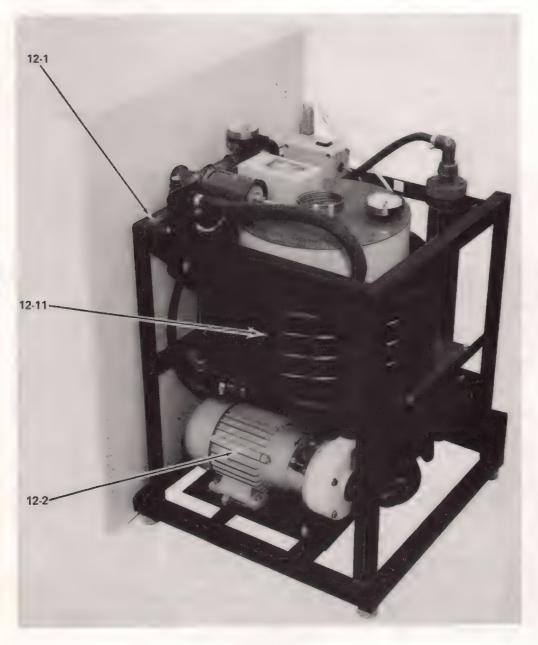


FIGURE ID AND VIEW	PART NUMBER	FAST DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
12-1 V2	5670167		1 1	Bruker	
12-2 V2	8679934			Schmidt	

View 43. Heat Exchanger View 2



RE ID PART		QUANTITY	SUPPLIER	SUPPLIER CATALOG
-6	Puse, 6.3 A, SB, 250V Heat Exchanger Control Box 1927 Heat Exchanger Control Box 1928 Pressure Switch 1929 Temperature ControlThermostatic Valve 1930 Serpent Ccil 1931 Pressure Reducer and Gauge 1933 Temperature Gauge 1932 Pushbutton Start 1933 Relay (PCB) 1934 Fabric-Covered Hose 16mm 1935 Ploat SwitchAuto Filling	Q	Wickman Wickman Sruker Sopac Herion Bruker Quiet Scheich Olten Bruker Ringenwald Schwab Ruff Ruff	Sil032.1112 PR10 101077,6000000 445 1/2** 0-12 BAI 0-120C 894 006300 01-121 REF 1525 18364041 HR001220V.5A.

View 44. Heat Exchanger View 3

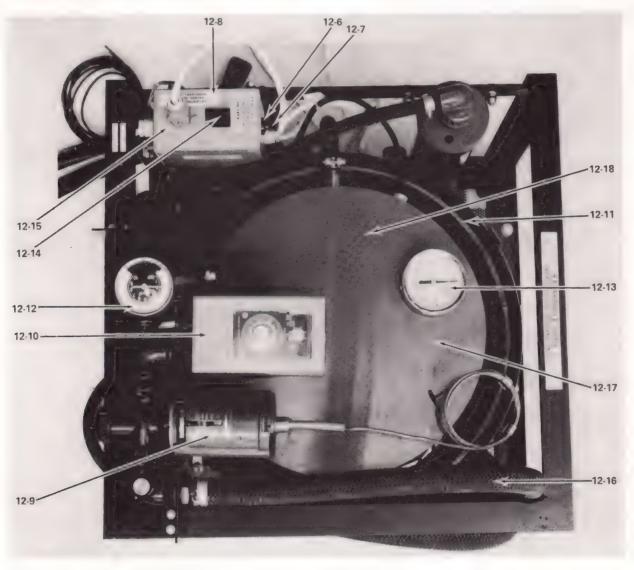


FIGURE ID	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
12-19 *	8679658	 Water-Control Solenoid	1	Burkert	180a.220v.

2.13 VARIABLE TEMPERATURE CONTROLLER

FIGURE ID PART AND VIEW NUMBER	PART DESCRIPTION	QUARTITY	SUPPLIER	SUPPLIER CATALOG WUMBER
13-1	VTC Unit (Entire Assembly) Connector, 3 Prong Thermo Td Potentiometer Control 10K Ti Potentiometer Control 500K G Potentiometer Control 100K Socket, 7 Position-Heater Socket, 5 Position H2 Socket, 3 Prong Input Power Socket, 5 Pin Security	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Bruker Thermoelectric Draloric Draloric Draloric	BVT1000 CHM 81300TX

View 45. Variable Temperature Controller View 1

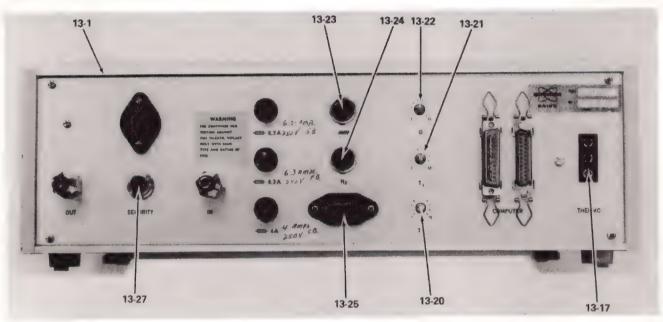


FIGURE I		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
13-2	V2 i	8679705	Reference Digital (PCB)	i 1	Bruker	791104
13-3	V2 1	8679707	Security Amp. Board (PCB)	1 1	Bruker	1 791103
13-4	V2	8679706	Power Supply Alim Board (PCB)	1 1	Bruker	791102
13-5	V2	6016937	Ampli Thermccourle (PCB)	i 1	Bruker	791106
13-6	V2 1	60 16939	Mother Board w/Sockets	i 1	Bruker	791101
13-7	¥2 i	6016940	Interface Board (PCB)	1 1	Bruker	791110
13-8	V2 I	60 16 94 1	Front Panel Display (PCB)	1 1	Bruker	791105
13-9	V2 i	60 16 94 2	Error Signal Meter	i 1	Indicateur	1 620-59-AH-d2-CADRA
					Bertram	1 59-62-03
13-10	V2 i	60 16943	Heater Current % Meter	1 1	Indicateur	621-195-CL-D2-12V
	i			i	Bertram	i
13-11	¥2 j	8680579	LED, Red Smm	1		i
13-12	V2	60 16 94 4	Heater Power Limiter Switch and Pot	1 1	Radiohm	CIP 202 1FSC
	1			1		470 Ka
13-13	V2	6016945	N2 Evaporator Power Switch and Pot	1 1	Radiohm	CIP 202 1FSC
	i			1		47 Ka
13-14	V2	4838090	Power on/off	1 1	Microswitch	ABL32FBC7AD
13-15	V2 1	6016947	Power Supply +5V (PCB)	1 1	Bruker	791109
13-16	¥2 1	60 16 94 8	Hain VTC Transformer	1 1	Bruker	1
13-18	V2 }	6016950	Electrolytic Cap, 3900 uF 80/100	1 1	Felsic	018 (5 SIC-SAPECO)
13-31	V2 1	8680300	/ Capacitor, 2200 uF, 25V	1 1	Sic Safeco	1
13-32	¥2 i	4112708	Button, Power on/off	1 1	Microswitch	AML52-NIOR

View 46. Variable Temperature Controller View 2

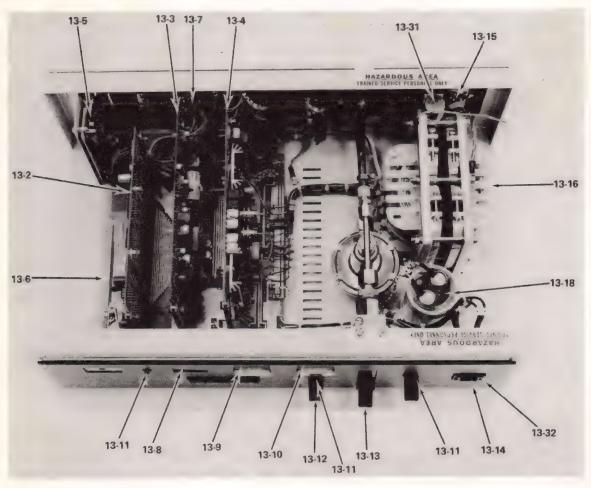


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION.	QUANTITY	SUPPLIER	SUPPLIER CATALOG
13-19 * 13-26 * 13-28 * 13-29 * 13-30 * 13-33 * 13-34 *	6016951 6016958 6016960 6016961 6016962 4838503 6016837	Gas Control Valve Line Cord (Standard European) Plastic Hose Thermo Coupleellou Const. SDC Cable Resistor, 1.8 Ohm (Brass clad) Resistor, 2.2 Ohm (Brass clad)	1	Bruker Bruker Bruker	

2.14 MISCELLANECUS PARTS

FIGURE ITEM ID CODE	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
14-1 * 14-2 * 14-3 * 14-4 * 14-5 * 14-6 * 14-7 * 14-8 * 14-9 * 14-10 *	8675849 8680595 6016963 6016964 6016965 6016966 6016967 323538 323538	Synthesizer INTFC (PCB) Shim Plates Preamp to Console Cable Console to Hagnet Signal Cable Yellow/Green Ground Cable Interface Cable for Hod 31 Disk Plotter Signal Cable Plug, 2 Prong AC Adapter Green/Yellow wire -10 AWG Green/Yellow wire -14 AWG		Bruker Bruker Bruker Bruker DRI* Ettinger IBM	12.18.018



3.0 NUMERICAL LISTING

The following list identifes the parts by part number.

```
PART
              NO.
        * | 317390 | Resistor, 82 Ohm, 0.5W
 9-31
 14-9 V1 | 323538 | Green/Yellow wire -10 AWG
 14-10 V1 | 323539 | Green/Yellow wire -14 AWG
 4-4 V2 | 334235 | Potentiometer, 10 K, 1-Turn
 14-5 V1 | 347053 | Yellow/Green Ground Cable # 12 AWG
 7-30 V4 [1582553 [Pluggable IC 7438oc
 7-35 V5 | 1847536 | Connector, 3 Pin Power to MFE Drive
 9-20 V3 |2391667 | Power Transistor 2N3716
      V4 |2392102 |Pluggable IC 7404
 7-32
 7-33
      V4 12392161 [Pluggable IC 7406
1 9-22
       * 12396628 |Transistor MJ2500
      * 12396629 |Transistor MJ3000
1 9-23
 10-41 V4 | 4109480 | Fan
 13-32 V2 |4112708 |Bezel, Power on/off
 7-29 V4 [4178618 [Pluggable IC 8212
 11-35 * |4212444 |Line Power PB
1 11-28 V3 14388452 [Connector, Burndy 19 Pin Round
 10-55 V7 [4431549 [Power Supply Board 1
 10-56 V7 |4431550 |Power Supply Board 2
 10-12 V2 |4433201 |16K Memory (PCB)
 10-13 V2 14433202 18K Memory (PCB)
 10-15 V2 |4433203 |Memory Control Board (PCB-6)
10-16 V2 14433204 | Address Board (version-2...PCB-7)
1 10-17 V2 14433205 | Register Board (PCE-8)
 10-18 V2 | 4433206 | Control Board (PCE-9)
 10-19 V2 |4433207 |Disk Interface Board (PCB-10) Mod 31
 10-20 V2 |4433208 |Display Board (PCB-11)
 10-21 V2 | 4433209 | Sweep Control Board (FCB-12)
 10-22 V2 |4433210 |Digitizer Board with Slow A-D (PCB-13)
10-23 V2 [4433212 | WP Pulser Board (FCB-13a)
 10-24 V2 | 4433213 | I/O Interface Board (vers.2...PCB-14)
 10-14 V2 |4433214 |F1-F2 Board (PCE-1)
10-25 V2 |4433217 |Panel Adapter Board-IF (PCB-15)
| 7-31 V4 | 4433229 | Pluggable IC 74126
        V1 14433356 | Connector, 25 Position Cannon
```

```
PART
              NO.
        v2 14433356 [Connector, Cannon, 25 Position
       V1 14433387 | LEDs. Red. 3mm
 10-2
 11-10 V1 |4433387 |LEDs, Red 3mm
       V1 14433390 |LEDs, Yellow, 3mm
 10 - 3
 10 - 4
       V1 14433391 | LEDs, Green, 3mm
 11-31 V1 | 4812444 | Line Fower Pushbutton, Red
 11-39 * |4812445 | Cooling Water Distr. Inlet
 10-49 * |4812458 |Diode SSIT 2340
 10-47 V4 | 4812459 | Choke 40A
 10-57 V6 | 4812460 | Main Aspect Transformer
 8-29 V2 14812461 1220V Fan
 10-42 V6 | 4812462 | Electrolytic Cap, 47K uF +50/-10% @ 25V
 10-43 V6 | 4812463 | Electrolytic Cap, 10K uF +50/-10% @ 25V 10-44 V6 | 4812464 | Electrolytic Cap, 10K uF +50/-10% @ 40V
       V2 | 4812465 | Broadband Preamp2
 10-48 V6 14812465 |Line Filter
       v4 14812466 | Sccket, 3 Prong Input Power
 1-13
 10-31 V5 |4812468 |LEDs, Green 5mm
 10-33 V5 |4812469 | Reset Switch (White)
 10-46 V6 | 4812474 | Resistor, 1K Ohm, 5W, 10%, WW
 10-45 V6 14812475 [Resistor, 470 Ohm, 5W, 10%, WW
 10-51 V6 |4812476 |Terminal, 6 Pin
 10-52 V6 | 4812477 | Terminal, 3 Pin
        V1 |4838012 |Fan
 1-6
        V1 |4838013 |Emergency Power Off (EPO) Switch
1 3-1
 10-38 V6 | 4838039 | Relay/Transformer Board
 13-14 V2 | 4838090 | Switch, Power on/off
 1-25
        * | 4838448 | Fuse, 6.3 A, FB, 250V
        V1 |4838449 |Socket, 5 Prong Male w/cover
 2-1
        V2 |4838449 |Socket, 5 Pin Power w/Cover
1 9-58
        V1 14838451 [Power Receptacle, 3 Position, 220V
1 2-2
        * |4838451 |Power Receptacle, 3 Position, 220V
1 3-2
        V1 |4838452 |Connector, 19 Position Circular
1 2-3
        V1 14838453 [Connector, 34 Position Burndy
1 2-4
        v5 | 4838453 | Socket, DecI/DecII 34 Position Burndy
1 5-24
        V1 | 4838453 | Connector, 34 Position Burndy
1 6-12
        V2 14838454 [Terminal Block, 22 Position (Screw)
1 2-6
        V2 | 4838460 | Terminal Block, 24 Position (Solder)
1 2-7
        V2 |4838462 |Socket, 31 Position
1 3-5
        V4 | 4838462 | Socket, 31 Position For PCBs
1 5-4
         * |4838462 |Socket, 31 Position For PCBs
1 9-8
3-6
        V3 14838463 | Shim Fots, 10 Turn, 10K
```

```
PART
               NO.
        V1 | 4838463 | Potentiometers, 10K, 10-Turn
 4-14
        V2 | 4838463 | Offset Pots, 3540s, 10-Turn
 8-2
        V3 |4838464 | Vernier Dials for Shim Pots
 3-7
        V4 | 4838466 | Terminal Block, 30 Position (Solder)
 3-9
         * |4838467 |Line Filter
 3-10
        V2 | 4838468 | Lock level Meter
 4-2
        V1 14838469 1X, Y Fine Pots 500 OHM
 4-12
        V1 |4838470 |Display Cables I & II
 4-17
        V2 14838471 | Phase/Pot 3 Turn
 4-5
        V1 [4838472 | Vertical Display Scaler Cable
 4-16
        V2 | 4838473 | Receiver Gain Dial, 1-8K
 4-8
 4-7
        V2 | 4838474 | Vertical Scale Dial, 4-2048K
 1-26
         * 14838475 | Regulator, 9V, 1C
        V1 | 4838475 | Vernier Dials (For Pots)
 8-3
 5-5
        V1 14838476 [Mismatch Control (PCB)
        V2 | 4838477 | Programmable Attenuator w/PCB
 5-8
        V2 | 4838478 | Relay
 5-9
        V2 |4838479 |Relay Socket
 5-10
 5-12
        V1 |4838480 |Heat Sink Assembly
        V2 14838481 | Filter Box
 5-13
        V2 | 4838482 | X3 Tripler Box
 5-14
 5-15
       V1 | 4838483 | Refl/Transmit Power Ind. (PCB)
 5-17
        V1 14838484 | Meter Board (PCB)
        V1 | 4838485 | Mode IEDs. (PCB)
V1 | 4838486 | Connector, 9 Position Nylon Recept.
 5-18
 7-37
 5-25
        V5 14838487 | BNC Connector, Female
         * 14838488 | Regulator, + or - 15V, +5V (PCB)
 5-26
       V4 | 4838489 | Capacitor, .68 uF Filter, Ceramic V4 | 4838490 | Capacitor, 33 uF Tantalum, 16 v
 5-27
1 5-28
        V2 14838491 [Coax Cable w/ Straight SMB Conn. 40 CM
 5-29
        V2 14838492 | Coax Cable w/90 SMB Conn. 40 CM
 5-30
        V2 |4838493 | Power Supply and Control (PCB)
 6-2
        V2 14838494 | Preamp (PCB) w/Heatsink
1 6-4
        V2 14838495 | Voltage Regulator (PCB)
 6-5
         * 14838496 | Power Transistor 2N3054
1 6-7
        V2 | 4838497 | Switch (PCB) Fixed Variable Frequency
1 6-9
        V5 14838498 15 Conductor Cable (68CM)
 7-39
        V2 | 4838499 | Variable Attenuator
 6-14
        V2 [4838500 | Socket, 3 Prong 220V Male w/Fuseholders
1 7-2
        V1 [4838501 | X-Y Recorder (Entire Assembly)
 8-1
        V5 |4838502 |5 Conductor Cable (22CM)
 7-40
 13-33 * |4838503 | Resistor, 1.8 Ohm (Brass clad)
        V3 | 4838504 | Flat Cable, 16 Conductor w/conn.
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PART
            NO.
      v3 14838505 | MFE Model 700 Disk Drive--c,d,e,f,h
7-8
      V1 | 4838507 | Fuse, 315mA, SB, 250V
7-13
      V1 | 4838508 | Fuse, 630 mA, SB, 250 V
7-14
      V2 | 4838509 | Fuse, 2.0A, SB, 250V
10-39 V5 | 4858017 | Socket Plug, 220V 3 Prong Male W/filt.
         15214324 | Silicone Diode IN4003
9-25
       * 15252662 | Power Transistor 2N3055
9-21
       * 15252662 | Transistor 2N5683
9-24
      V4 |5615703 |Pluggable IC 8224
7-24
      V4 15615704 [Pluggable IC 8080A
7-25
      V4 |5615821 | Pluggable ROM 8708
7-28
      V1 15670107 [Pulse Transmitter (Entire Assembly)
6-1
5-1
      V1 15670161 [HH Decoupler (Entire Assembly)
12-20 V1 |5670162 |Input Water Filter Assembly
      V2 |5670167 |Heat Exchanger (Entire Assembly)
12-1
         15670255 (Cascode 2D (PCB) (Preamp 2D)
3-12
      V4 | 5670256 | PFP 2D (PCB)
3-13
      V4 |5670257 |Transmitter Lock 2D (FCB)
3-14
      V4 |5670258 |Receiver Lock 2D (PCB)
3-15
      V4 | 5670259 | Receiver FT (PCB)
3-16
      V4 |5670260 |Transmitter F1 (PCB)
3-17
      V4 15670261 [Transmitter F2 (PCB)
3-18
      V1 |5670263 | Receiver Gain (PCB)
4-9
      V1 |5670264 |Comp., Lock, Signal Display Switches (PCB)
4-6
      V1 15670265 [Y-Automatic (PCB)
4-13
      V1 |5670266 |Lock Power Switch (PCB)
4-1
4-10
      V1 |5670267 |Data Blocks (PCB)
      V2 15670268 |Transformer
1-8
      V1 15670269 125 V (PCB)
1-5
       * 15670270 |19V, 19V, 28V PCB
1-29
      V1 |5670271 | 19 V, 19 V (PCB)
1-4
      V1 | 5670272 | 119 V, 24 V (PCB)
1-3
      V1 15670273 115 V. 15 V. 28 V (PCB)
1-2
       * 15670274 | Electrolytic Cap, 3.3K uF
1-22
      V2 | 15670275 | Electrolytic Cap, Screw, 40/48V, 4.7K uF
1-9
      V1 15670276 (Conscle Power Surrly (Entire Assembly)
1-1
8-31
      V2 |5670278 |X-Y Amplifier (PCB)
       V2 |5670279 |Power Supply and Phase Shifter (PCB)
8-32
      V2 |5670280 |X-Drive Servomotor Asm.
8-9
      V2 |5670281 |Y-Drive Servomotor Asm.
8-15
      V2 |5670282 |Transformer, AC
8-30
1-27
       * |5670283 |Regulator, 28V, 1C
      V1 |5670284 |Travel Limiter Microswitches
8-22
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PART
            NO.
      V2 |5670285 |Papersize A3/A4 (FCB)
8-4
      V1 15670286 [Pen Lift Switch (toggle--DTSP)
8-5
       * |5670288 | Regulator, 14V, IC
1-15
      V1 |5670289 | Warning Unit (PCB)
9-7
      V1 |5670290 |Shim A & B) (PCB)
9-6
      V1 |5670291 |Shim Add (PCB)
9-5
      V1 |5670292 | Rectifier (PCB)
9-4
      V1 15670293 | Current Stabilizer (PCB)
9-3
      V1 |5670294 |Integrator (PCB)
9-2
9-1
      V1 |5670295 |Flux Stabilizer (FCB)
      V3 15670297 [Mod. Pot. (1-turn), 1 MEG OHM
3-8
       * 15670301 |Shim Condenser (Capacitor)
11-30
      V3 |5670302 |Electrolytic Cap, 4700 uF 150/180V
9-36
      V3 |5670303 | Electrolytic Cap, 10 uF 180/250V
9-35
      V4 15670304 [Contactor, 5 Pole 220 V
9-40
11-19 V3 |5670305 |Transformer 12V--24V
     V3 |5670306 |Transformer, Electronic
9-52
9-38
     V4 |5670307 |Self Choke
      V4 15670309 [Connector, 20 Position Output
1-14
     V4 |5670310 |Fusehclder (screw-in)
1-11
      V2 |5670310 |Fuseholder, AC Input (Screw-In)
8-25
      V2 15670310 |Fusehclders
9-50
11-13 V3 | 15670310 | Fuseholders
      V3 |5670310 |Fuseholder
12-6
      V2 | 15670311 | Capacitor, 2.2 uF, 40/48V
1-16
11-21 V4 |5670329 | Probe Arm Drive Motor
11-26 V1 |5670330 |Probe Arm Limiter Micro Switches
       * 15670331 [Air Supply Tubing, 4MM ID/7MM OD
11-36
     V1 | 5670334 | Front Panel Board A--FPA (PCB)
10-9
10-10 V2 | 15670335 | Front Panel Board B--FPB (PCB)
10-11 V2 15670336 [Front Panel Board C--FPC (PCB)
10-27 V4 | 5670340 | Mother Board
      V1 |5670341 | Pushbutton Switches, w/LEDs
10-6
      V2 |5670345 |Sweep Switches (Fast & Slow)
4-11
      V3 |5670346 | Vcltage Selection Switch
1 - 10
      V1 16016821 |Input Transformer, 220V
7-7
     V5 16016822 | Voltage Cable, 5 Conductor (55CM)
7-16
      V1 16016823 [Voltage Selector Switch
7-17
      V1 |6016824 |Connector, 9 Position Nylon Plug
7-18
      V1 |6016825 |X-Rubber Drive Ring (Clutch)
8-36
      V1 |6016826 |Connector, 2 Pin Nylon (on FPB)
7-21
      V4 16016827 | Pluggable IC NEC D372D
7-23
      V1 |6016828 |Ball Bearing (Front Rail)
8-37
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PART
              NO.
       V2 |6016829 |Sccket, 3 Prong Input AC, 220V
 8-27
       V4 |6016830 |Pluggable IC 8238
 7-26
 7-27
       V4 16016831 | Pluggable IC 2111-1
       V4 |6016836 |Pluggable IC Terminator Module
 7-34
       * 16016837 [Resistor, 2.2 Ohm (Brass clad)
 13-34
       V3 |6016838 |Flat Cable, 50 Conductor, I/O
 7-36
       V2 16016839 | Mylar Capacitor, 0.1 uF 1000V
 8-8
 8-10
       V2 |6016840 |X-Drive Pulley
       V2 |6016841 |X-Idler Pulley
 8-12
       V2 16016842 |X-Drive Cord
 8-13
       V2 |6016843 |X-Drive Cord Spring
 8-14
       V2 |6016844 |X-Drive Potentiometer Pulley (Pos. Ref.)
 8-11
       V1 16016845 | Y-Drive Pulley
 8-17
       V2 16016846 [Y-Drive Potenticmeter Pulley (Pos. Ref.)
 8-16
       V2 16016847 [Y-Rubber Drive Ring Clutch]
 9-18
       V1 16016848 | Y-Drive Cord
 8-19
       V1 16016849 IY-Drive Cord Spring
 8-20
       V1 16016850 |Y-Idler Pulley
 8-21
 8-23
       V1 16016851 | Pen Lift Magnet
       V1 16016852 | Pen Lift Control Arm
 8-24
       V2 |6016853 | Fuse, 1.25A, SB, 250V
 8-26
       V2 |60 16854 |Socket, 15 Pin Cannon (Signal)
 8-28
       V2 16016855 | Breadband Preamp1
 5-21
       V1 16016856 | Ball Bearings (Rear Rail)
 8-33
 8-34
       V1 |6016857 |Connector, 12 Pin (For Servomotor)
 9-10
          16016858 | Voltage Test (PCB)
       V2 16016859 | Socket, 30 Pin
 9-11
       V2 16016860 | Socket, 26 Pin
 9-12
       V2 16016861 | Socket, 39 Pin
 9-13
        V1 16016862 | Socket, 3 Pin (Soldered to Small Bd.)
 9-14
           16016863 | Socket, Main Power Box, 6 Pin
 9-60
        V1 16016864 [Fabric Covered Hose
 9-16
        V4 |6016865 | Rubber Water Hoses
 9-17
        V3 16016866 [Resistor, .15 Ohm, 10W
 9-18
 13-34 * |6016868 |Thermal Switch (N2 Htr) 70 degree C
         * |6016869 |Power Diode SKR 45/04
 9-28
          16016870 | Power Liode SKN 50/04
 9-27
 9-29
          16016871 | Caracitor, .22 uF 400V
 9-30
          16016872 | Resistor, 6.5K Ohm, 0.5W
1 9-32
         * |6016874 |Terminal Blk., 3 Position
       V3 16016875 |Thermal Switches Typ161
 9-33
1 9-34
       V3 |6016876 |Cold Plate (Passbank)
        V3 16016877 | Main Transformer
1 9-39
```

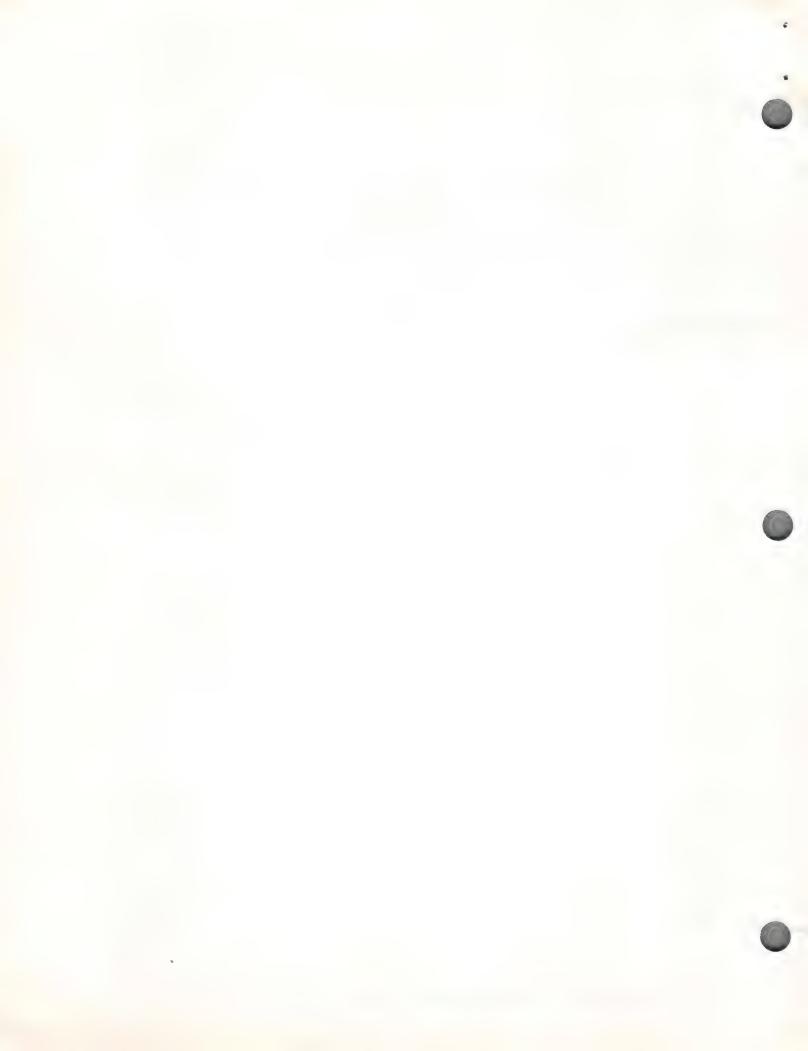
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PART
            NO.
       * |6016878 |Resistor, 270 Ohm 10W
9-37
       * 160 16879 | Relay, 24V, 10 A, 250V, VDE0660
9-44
      V4 |6016880 |Delta Y Selector Switch
9-45
9-46
      V1 16016881 | Fan
      V3 160 16882 [Terminal Strip, 32 Position (Solder)
9-48
      V3 160 16883 | Terminal Strip, 4 Position (Screw)
9-47
       * |6016884 |Capacitor, 10K uF
1-28
9-49
      V3 |6016884 |Terminal Strip, 18 Position
5-19
      * 16016885 |Slow Device Code Decoder w/DAC
9-54
      V2 16016886 | Water Hose Inlet/Cutlet Conn.
      V2 160 16887 | Thermal Switch
5-20
      V2 16016888 | Sccket, Probe Motor Ctrl. 4 Pin
9-55
       * |6016889 |Socket, Therm. Warning 5 Fin
9-56
       * |6016890 |Socket, Heat Exc. Intlk 4 Pin
9-57
9-59
      V2 16016891 | Power Connector Thumb Lugs
9-26
       * 16016892 | ZL47 Licde
10-7
      V1 16016893 | Thumb Switches (Lever Wheel)
       * 16016894 |On/Step Toggle Switch (DTSP)
10-5
      V1 |6016895 | Power (Key) Switch CN/OFF
10-8
10-29 V3 16016898 | Flat Cable, 50 Conductor (to FPC)
10-28 V3 |6016899 |Teletype Board (TTY)
10-26 V7 |6016901 |Plastic PC Board Dividers
10-30 V3 |6016902 |Flat Cable, 34 Conductor Jumper
       * 16016903 | Fuse, 1A, FB, 250V, MDX
10-61
       * 16016904 | Fuse, 5A, FB, 250V, MDX
10-62
      * |6016905 | Fuse, 10A, FB, 250V, MDX
10-63
     V1 |6016906 |Sample Depth Gauge
11-4
     V1 16016907 | Potentiometers, 10-Turn, 10K, Drift
11-8
11-11 V1 16016908 | Top Cover Hinge Dampers
11-12 V3 |6016909 |Selector Switch, 220V/380V
11-14 V3 |6016911 |CB1 (Main Line) 25A
11-15 V3 |6016912 |CB2 (Power) 20A
11-16 V3 [6016913 [CB3 (Console) 5A
11-17 V3 |6016914 |CB4 (Heat Exchanger) 5A
11-18 V3 |6016915 |Contacter, Mainline
       * 16016916 |Terminal Strip, 3 Position
11-22
       * 16016917 [Terminal Strip, 9 Position
11-23
      * |6016918 |Capacitor, 10 uF 240V/260V
11-24
      V2 |6016919 |Water In/Out "O" Rings (
11-1
11-27 * |6016920 |Probe Arm Travel Adjusting Blocks
11-25 V4 |6016922 |Thermal Switch (Bottom of Magnet)
11-33 V1 |6016925 |Flux Pushbutton
12-3 V2 |6016926 |Capacitor (Starter) 12MFD,400 Vac
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PART
            NO.
      V3 |6016927 | Heat Exchanger Control Box
12-8
      V3 16016928 [Pressure Switch
12-9
12-10 V3 16016929 |Temperature Control-Thermostatic Valve
12-11 V3 16016930 | Serpent Coil
12-12 V3 16016931 |Pressure Reducer and Gauge
12-14 V3 |6016932 |Pushbutton Start
12-15 V3 16016933 [Relay (PCB)
12-16 V3 [6016934 [Fabric-Covered Hose 16mm
12-17 V3 |6016935 |Float Switch--Auto Filling
      V2 |6016936 |SMB Coax Cable w/90
5-32
      V2 | 6016937 | Ampli Thermocouple (PCB)
13-5
      V2 16016938 |SMB Coax Cable Straight
5-31
     V2 16016939 | Mother Board w/Sockets
13-6
13-7 V2 | 6016940 | Interface Board (PCB)
      V2 16016941 [Front Panel Display (PCB)
13-8
      V2 |6016942 |Error Signal Meter
13-9
13-10 V2 | 6016943 | Heater Current % Meter
13-12 V2 |6016944 |Heater Power Limiter Switch and Pot
13-13 V2 |6016945 |N2 Evaporator Power Switch and Pot
13-15 V2 16016947 [Power Supply +5V (PCB)
13-16 V2 16016948 | Main VIC Transformer
13-17 V1 16016949 | Connector, 3 Prong Thermo
13-18 V2 16016950 | Electrolytic Cap, 3900 uF 80/100
13-19 * [6016951 [Gas Control Valve
13-20 V1 [6016952 [Td Potentiometer Control 10K
13-21 V1 |6016953 | Ti Potentiometer Control 500K
13-22 V1 |6016954 |G Potentiometer Control 100K
13-23 V1 [6016955 [Socket, 7 Position--Heater
13-24 V1 16016956 [Socket, 5 Position N2
13-25 V1 16016957 | Socket, 3 Prong Input Power
      * |6016958 |Line Cord (Standard European)
13-26
13-27 V1 |6016959 |Socket, 5 Pin Security
13-28 * |6016960 |Plastic Hose
      * 16016961 |Thermc Couplee11Cu Const.
13-29
      * 16016962 |SDC Cable
13-30
      V1 16016963 | Preamr to Conscle Cable
14-3
      V1 16016964 [Conscle to Magnet Signal Cable
14-4
      V1 |6016966 |Interface Cable for Mod 31 Disk
14-6
       V1 16016967 [Plotter Signal Cable
14-7
      V4 16016983 | Fuse, 6.3 A, MB, 250V
1-12
      V3 |814146 |Resistor, 22 Ohm, 0.5W
9-19
7-5
       V2 |8670587 |Slave Terminator (PCB)
       V2 |8672467 | Fuse Clips
 1-23
```

```
PART
             NO.
7-12
      V1 [8672467 [Fuse Clips
1-20
      V2 |8679650 |Power Rectifiers (Side of Heat Sink)
9-15
      V3 |8679653 |Shim Frestabilizer (PCB)
12-19
       * 18679658 | Water-Control Sclenoid
4-3
      V1 |8679664 |Lock level Meter Board (PCB)
7-22
      V4 18679666 [Floppy Drive Controller Board (PCB)
7-9
      V1 |8679667 |Power Supply Board (PS1)
7-10
      V1 |8679668 |Power Suprly Boards (FS2)
7-11
      V1 18679669 [Mctherboard (PS3)
7-3
      V2 |867967C |Rear Fanel Connector (FCB)
7-19
      V1 |8679671 |Front Panel Board (PCB)
7-38
      V3 18679672 | Master Logic PCB
7-4
      V2 |8679673 |I/O Terminator (PCB)
10-1
      V1 |8679675 |Processor (Entire Assembly)
3-4
      V2 |8679676 |Delta Sweep (PCB)
9-53
       * |8679703 |Water Feed Thru Manifold
13-1
      V1 |8679704 | VTC Unit (Entire Assembly)
13-2
      V2 |8679705 |Reference Digital (PCB)
13-4
      V2 |8679706 |Power Supply Alim Board (PCB)
13-3
      V2 |8679707 |Security Amp. Board (PCB)
8-7
      V1 |8679715 |Power On/Off Toggle Switch (Yellow)
      V1 |8679716 |Fan On/Off Toggle Switch (Red)
8-6
1-7
      V3 |8679720 |Inductor
1-17
      V2 [8679723 |Terminal Block, 6 Position (white)
11-38
         18679723 [Cooling Water Exhaust Outlet
11-2
      V1 |8679724 |Air Control Valve
11-3
      V1 |8679725 |Air Control Gauge
11 - 7
      V1 |8679726 | Magnet Switch (PCB)
11-6
      V1 |8679727 |Magnet Pushbutton
11-32 V1 |8679728 | Reset Pushbutton
11-9
      V1 |8679731 |Potentiometers, 10-Turn, 1 K, Current
12-4
      V1 18679732 | Ich Exchange Column
12-13 V3 |8679733 |Temperature Gauge
      V2 | 8679736 | Fuse, 4A MDX (American)
9-51
10-34 V5 18679740 | Fuseholders (Screw-in)
10-35 V5 18679741 | Fuse, 6.3A, SB, 250V
      V3 |8679741 | Fuse, 6.3 A, SB, 250V
10-36 V5 |8679742 | Fuse, 1.0A, SB, 250V
     V3 |8679743 |Fuse, .1 A, FB, 250V
9-43
10-37 V5 | 8679743 | Fuse, 100mA, FB, 250V
      V1 |8679797 |Ion Exchange Resin
12-5
      V2 |8679845 |Meter-matching Load
6-11
      V1 |8679846 |Large Display Panel Flat Cable
4-15
```

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PART
              NO.
       V1 18679849 |Synthesizer INTEC (PCB)
 14-1
       V2 | 8679874 | Fuse, 3.15 A, FB, 250 V
 1-24
       V2 |8679882 |Directional Coupler
 6-6
       V2 |8679934 |Water Pump and Motor
 12-2
        * 18679978 |Phas loss Detector (PCB)
 9-61
        * | 8679985 | Mem Control Board (PCB) Ver II
 10-63
 11-34 * 18680173 | Temp Sensor, Cocling Water
       V1 |8680175 |Floppy Drive (Entire Assembly)
 7-1
       V2 |8680226 |Synthesizer Plug In (X 2)
6-13
       V4 |8680236 |Motor Control (PCB)
 13-31 V2 | 8680300 | Capacitor, 2200 uF, 25V
 11-29 V1 | 8680342 | Air Supply Tubing
        V3 |8680555 | Fuse, .2A, SB, 250V
 10-59 * 18680555 | Fuse, .2A, SB, 250V
 10-60 * 18680557 | Fuse, 1A, FB, 250V
1 10-58 V7 18680560 | Fuse, .5A, FB, 250V
1 10-50 V7 |8680571 |Diode IN4148
 5-23 V2 18680572 | Eroadband Final Amp
       * 18680573 |Socket Plug, 220V 3 Prong Female
 10-40
 14-8 V1 |8680573 |Plug, 2 Prong AC Adapter
 10-53 * 18680574 |Line cord
       V2 |8680575 |Socket, 15 Position Card
V4 |8680575 |Socket, 15 Position For PCBs
 1-18
1 5-7
        V1 18680575 | Socket, 15 Position For PCBs
 6-10
 10-54 V7 18680575 [Connector, 15 Pin Female
 10-32 V5 18680579 | LEDs, Red 5mm
 13-11 V2 | 86 80 579 | LED, Red 5mm
        V1 18680580 |Pen Carriage
 8-35
 11-37 * |8680588 |"0" Rings
 12-21 * |8680589 |Power Cable
  12-22 * |8680590 |Control Cable
  12-18 V3 18680591 [Low-level Sensor Switch
        V2 |8680592 |Power Rectifiers (Middle of Heat Sink)
  1-19
        V1 18680593 |Ur/Down Control (PCB)
  11-5
  11-20 V3 18680594 [Relay Board (PCB)
        V1 |8680595 |Shim Elates
 14-2
        V2 |8680597 | Mixing Unit 2
1 6-15
        V4 |8680598 | 19F Lock (PCB) )
 3-11
        v1 18680599 |On-Off Comm. Board (PCB)
 5-2
        V1 |8680600 |Digit Modulation (PCB)
1 5-6
        V1 |8680601 |Ccmp Dec. and Attenuator Board (PCB)
```

	PART NO.	
5-11 V2 5-16 V3	8680603 8680604	Heat Sink B.B. Amplifier Stage and Coupler (PCB) Power Level Meter Mixing Unit 1
6-3 V2 9-9 * 8-38 V2	8680607 8686237 8689795	Amplifier 4-37 (PCB) VCE Meter X-Drive Cable Y-Drive Cable



The following list identifies the parts by part name, in alphabetical order.

		1	AIPHABETICAL LISTING
11-37			"O" Rings
		•	Address Board (version - 2 PCB-7)
			Air Control Gauge
			Air Control Valve
			Air Supply Tubing
			Air Supply Tubing, 4MM ID/7MM OD
			Ampli Thermocouple (PCB)
6-3			Amplifier 4-37 (PCB)
5-11			B.B. Amplifier Stage and Coupler (PCB)
8-37		•	Ball Bearing (Front Rail)
8-33			Ball Fearings (Rear Rail)
13-32			Bezel, Power on/off
5-23			Broadband Final Amp
5-21			Broadband Preamp1
			Broadband Preamp2
			BNC Connector, Female
			Capacitor (Starter) 12MFD, 400 Vac
9-29			Capacitor, .22 uF 400V
5-27			Capacitor, .68 uF Filter, Ceramic
11-24			Capacitor, 10 uF 240V/260V
1-28			Capacitor, 10K uf
1-16 13-31			Capacitor, 2.2 uF, 40/48V
			Capacitor, 2200 uF, 25V
5-28			Capacitor, 33 uF Tantalum, 16v Cascode 2D (PCB) (Preamp 2D)
			Choke 40A
			Coax Cable w/ Straight SMB Conn. 40 CM
5-30			Coax Cable w/90 SMB Conn. 40 CM
9-34	v3	60 168761	Cold Flate (Passtank)
5-3	V 1	86806011	Comp Dec. and Attenuator Board (PCB)
4-6	V 1	56702641	Comp Dec. and Attenuator Board (PCB) Comp., Lock, Signal Display Switches (PCB)
11-28	v 3	43884521	Connector, Burndy 19 Pin Round
			Connector, Cannon, 25 Position
10-54	V7	86805751	Connector, 15 Pin Female
			Connector, 19 Position Circular

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6016826| Connector, 2 Pin Nylon (on FPB)
7-21
      V 1
          5670309| Connector, 20 Position Output
      V4
1-14
          4433356| Connector, 25 Position Cannon
2-5
      V 1
          1847536| Connector, 3 Pin Fower to MFE Drive
7-35
      V 5
          6016949| Connector, 3 Prong Thermo
13-17 V1
          4838453| Connector, 34 Position Burndy
      V 1
2-4
          4838453| Connector, 34 Fosition Burndy
6 - 12
      V1
          6016824| Connector, 9 Position Nylon Plug
      V 1
7-18
          48384861 Connector, 9 Position Nylon Recept.
7 - 37
      V 1
          6016857 | Connector, 12 Pin (For Servomotor)
8-34
      V1
          60169641 Console to Magnet Signal Cable
14-4
      V1
          5670276| Console Power Supply (Entire Assembly)
      V 1
1-1
          6016915| Contacter, Mainline
11-18 V3
          56703041 Contactor, 5 Pole 220V
     V4
9-40
          44332061 Ccntrcl Board (PCB-9)
10-18 V2
          86805901 Control Cable
12-22
          4812445| Cooling Water Distr. Inlet
11-39
       sk
          8679723| Cocling Water Exhaust Outlet
11-38
          5670293| Current Stabilizer (PCB)
9-3
      V 1
          6016911| CB1 (Main Line) 25A
11-14 V3
11-15 V3 6016912| CB2 (Fower) 20A
11-16 V3 6016913| CE3 (Console) 5A
11-17 V3
          60169141 CB4 (Heat Exchanger) 5A
          5670267| Data Blocks (PCB)
      V 1
4-10
          8679676| Delta Sweep (PCB)
      V2
3-4
          6016880| Delta Y Selector Switch
      V4
9-45
          86806001 Digit Modulation (PCB)
      V 1
5-6
          4433210| Digitizer Board with Slow A-D (PCB-13)
10-22 V2
10-50 V7
          86805711 Diode IN4148
          48124581 Diode SSIT 2340
10-49 *
          86798821 Directional Coupler
6-6
      V2
          4433207| Disk Interface Board (PCB-10) Mod 31
10-19 V2
10-20 V2
          4433208| Display Board (PCB-11)
          4838470| Display Cables I & II
4-17
      V1
          5670275| Electrolytic Cap, Screw, 40/48V, 4.7K uF
1-9
      V2
      V3
          5670303| Electrolytic Cap, 10 uF 180/250V
9 - 35
          4812463| Electrolytic Cap, 10K uF +50/-10% @ 25V
10-43 V6
          4812464| Electrolytic Cap, 10K uF +50/-10% @ 40V
10-44 V6
          56702741 Electrolytic Cap. 3.3K uP
1-22
          6016950| Electrolytic Cap, 3900 uF 80/100
13-18 V2
          4812462| Electrolytic Cap, 47K uF +50/-10% @ 25V
10-42 V6
          5670302| Electrolytic Cap, 4700 uf 150/180V
      V3
9-36
      V1
          4838013| Emergency Power Off (FPO) Switch
3-1
          60169421 Error Signal Meter
      V2
13-9
          60 168641 Fabric Covered Hose
9-16
      V1
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12-16 V3
           60169341 Fabric-Covered Hose 16mm
1-6
       V 1
           4838012| Fan
           6016881| Fan
9-46
       V 1
10-41 74
           4109480| Fan
8-6
       V1
           8679716| Fan On/Off Toggle Switch (Red)
           4838481| Filter Box
5-13
       V2
7-6
       V3
           4838504| Flat Cable, 16 Conductor w/conn.
10-30 V3
           6016902| Flat Cable, 34 Conductor Jumper
10-29 V3
           6016898| Flat Cable, 50 Conductor (to FPC)
           6016838| Flat Cable, 50 Conductor, I/O
7-36
       ٧3
12-17 V3
           6016935| Float Switch--Auto Filling
7-1
       V1
           8680175; Floppy Drive (Entire Assembly)
           8679666| Floppy Drive Controller Board (PCB)
7-22
       V4
11-33 V1
           6016925| Flux Fushbutton
9-1
       V 1
           5670295| Flux Stabilizer (FCB)
           8679671| Front Panel Board (PCB)
7-19
       V 1
           5670334| Front Panel Board A--FPA (PCB)
10-9
       V 1
10-10 V2
           56703351 Front Panel Board B--FPB (PCB)
10-11 V2
           5670336| Front Panel Board C--FPC (PCB)
13-8
       V2
           6016941| Front Panel Display (PCB)
7-12
       V1
           8672467| Fuse Clips
1-23
       V2
           8672467| Fuse Clips
           8679743| Fuse, .1 A, FB, 250V
9-43
       ٧3
           86805551 Fuse, .2A, SB, 250V
10-59
10-58 V7
           8680560| Fuse, .5A, FB, 250V
           8679742| Fuse, 1.0A, SB, 250V
10-36 V5
8-26
       V2
           6016853| Fuse, 1.25A, SB, 250V
       *
           8680557| Fuse, 1A, FB, 250V
10-60
           6016903| Fuse, 1A, FB, 250V, MDX 6016905| Fuse, 10A, FB, 250V, MDX
10-61
10-63
       *
           8679743| Fuse, 100mA, FB, 250V
10-37 75
           4838509| Fuse, 2.0A, SB, 250V
7-15
       V2
           86798741 Fuse, 3.15 A, FB, 250V
1-24
       V2
7-13
       V1
           4838507| Fuse, 315mA, SB, 250V
9-51
       V2
           8679736| Fuse, 4A MDX (American)
           60 16 90 4 | Fuse, 5A, FB, 250 V, MDX
10-62
1-25
        *
           48384481 Fuse, 6.3 A, FB, 250V
1-12
       V4
           6016983| Fuse, 6.3 A, MB, 250V
12 - 7
           86797411 Fuse, 6.3 A, SB, 250V
       V3
           8679741| Fuse, 6.3A, SB, 250V
10-35 V5
           4838508| Fuse, 630mA, SB, 250V
7-14
       V 1
9-42
       V3
           86805551 Fuse, .2A, SB, 250V
           5670310| Fusehclder
12-6
       V3
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ALPHABETICAL LISTING 5670310| Fusehclder (screw-in) 1-11 V4 5670310| Fuseholder, AC Input (Screw-In) V2 56703101 Fuseholders V2 5670310| Fusehclders 11-13 V3 8679740| Fuseholders (Screw-in) 10-34 V5 10-14 V2 44332141 F1-F2 Board (PCB-1) 13-22 V1 60169541 G Potentiometer Control 100K 13-19 60 16951| Gas Control Valve 323538| Green/Yellow wire -10 AWG 14-9 V1 323539| Green/Yellow wire -14 AWG 14-10 V1 5670167| Heat Exchanger (Entire Assembly) 12-1 V2 6016927| Heat Exchanger Control Box V3 12-8 1-21 86806021 Heat Sink 48384801 Heat Sink Assembly 5-12 V 1 6016943| Heater Current % Meter 13-10 V2 6016944! Heater Power Limiter Switch and Pot 13-12 V2 5670161| HH Decoupler (Entire Assembly) 5-1 V 1 4433213| I/O Interface Board (vers.2...PCB-14) 10-24 V2 8679673| I/O Terminator (PCB) 7-4 V2 1-7 V3 86797201 Inductor 6016821| Input Transformer, 220V 7-7 V 1 5670162| Input Water Filter Assembly 12-20 V1 V 1 56702941 Integrator (PCB) 9-2 6016940| Interface Board (PCB) 13-7 V2 6016966| Interface Cable for Mod 31 Disk 14-6 V 1 86797321 Ion Exchange Column 12 - 4V 1 8679797; Ion Exchange Resin 12-5 V 1 8679846| Large Display Panel Flat Cable 4-15 V1 10-53 * 86805741 Line cord 6016958| Line Cord (Standard European) 13-26 48384671 Line Filter * 3-10 4812465| Line Filter 10-48 V6 11-31 V1 4812444| Line Fower Pushbutton, Red 42124441 Line Power PB 11-35 漱 4838468| Lock Level Meter V2 4-2 8679664| Lock Level Meter Board (PCB) 4-3 V1

5670266| Lock Power Switch (PCB)

86805911 Low-level Sensor Switch

86805791 LED, Red 5mm

4812468| LEDs, Green 5mm 4433391| LEDs, Green, 3mm

44333871 LEDs, Red 3mm

86805791 LEDS, Red 5mm

V 1

V 1

12-18 V3 13-11 V2

10-31 V5

11-10 V1

10-32 V5

10-4

ALPHABETICAL LISTING 44333871 LEDs, Red, 3mm 10-2 V1 4433390| LEDs, Yellow, 3mm 10-3 V1 8679727| Magnet Pushbutton 11-6 V 1 86797261 Magnet Switch (PCB) 11-7 V 1 4812460| Main Aspect Transformer 10-57 V6 9-39 6016877| Main Transformer V3 6016948| Main VTC Transformer 13-16 V2 8679672| Master Logic PCB 7-38 V3 8679985| Mem Control Board (PCB) Ver II 10-63 * 4433203| Memory Control Board (PCB-6) 10-15 V2 4838484| Meter Board (PCB) 5-17 V1 8679845| Meter-matching Load 6-11 V2 4838476| Mismatch Control (PCB) 5-5 V 1 V2 86806061 Mixing Unit 1 6-8 86805971 Mixing Unit 2 6-15 V2 5670297 | Mod. Fot. (1-turn), 1 MEG OHM 3-8 V3 4838485| Mode IEDs, (PCB) 5+18 V 1 56703401 Mother Board 10-27 V4 6016939| Mother Board w/Scckets 13+6 V2 8679669| Mctherboard (PS3) 7-11 V 1 V4 86802361 Motor Control (PCB) 9-41 6016839| Mylar Capacitor, 0.1 uF 1000V 8-8 V2 4838505| MFE Model 700 Disk Drive--c,d,e,f,h 7-8 **V3** 6016945| N2 Evaporator Power Switch and Pot 13-13 V2 4838463| Offset Pots, 3540s, 10-Turn 8-2 **V**2 8680599| On-Off Comm. Board (PCB) 5-2 V 1 6016894| On/Step Toggle Switch (DTSP) 2**4**c 10-5 4433217| Panel Adapter Board-IF (PCB-15) 10-25 V2 5670285| Papersize A3/A4 (PCB) 8-4 V2 8-35 V 1 8680580| Pen Carriage 6016852| Pen Lift Control Arm 8-24 V 1 6016851| Pen Lift Magnet 8-23 V 1 5670286| Pen Lift Switch (toggle--DTSP) 8-5 V 1 8679978| Phas loss Detector (PCB) 9-61 빯 V2 48384711 Phase/Pot 3 Turn 4-5 6016960| Plastic Hose 13-28

6016901| Plastic PC Board Dividers

8680573| Plug, 2 Prong AC Adapter

6016836; Pluggable IC Terminator Module

6016967| Plotter Signal Cable

6016831| Pluggable IC 2111-1

2392102| Pluggable IC 7404

6016827| Pluggable IC NEC L372D

10-26 V7

14-7

14-8

7-23

7-34

7-27

7-32

V1

V 1

V4

74

V4

74

```
ALPHABETICAL LISTING
            2392161| Pluggable IC 7406
 7-33
        V4
 7-31
        V4
            4433229| Pluggable IC 74126
 7-30
        V4
            1582553| Pluggable IC 7438oc
 7-25
        V4
            56157041 Pluggable IC 8080A
 7-29
        V4
            4178618| Pluggable IC 8212
 7-24
            56157031 Pluggable IC 8224
        V4
 7-26
        V4
            6016830| Pluggable IC 8238
 7-28
        V4
            5615821| Pluggable ROM 8708
 4-4
             334235| Potentiometer, 10 K, 1-Turn
        V2
            8679731| Potentiometers, 10-Turn, 1 K, Current 6016907| Potentiometers, 10-Turn, 10K, Drift
 11-9
        V 1
 11-8
        V 1
 4-14
            48384631 Potentiometers, 10K, 10-Turn
            6016895| Power (Key) Switch CN/OFF
 10 - 8
        V1
            8680589| Power Cable
 12-21
 9-59
        V2
            60168911 Power Connector Thumb Lugs
 9-27
            6016870| Power Diode SKN 50/04
 9-28
         *
            6016869| Power Liode SKR 45/04
 5-16
        V3
            86806041 Power Level Meter
1 8-7
            8679715| Power On/Off Toggle Switch (Yellow)
        V 1
 2-2
            4838451| Power Receptacle, 3 Position, 220V
        V 1
1 3-2
            4838451| Power Receptacle, 3 Position, 220V
 1-19
        V2
            8680592| Power Rectifiers (Middle of Heat Sink)
            8679650| Power Rectifiers (Side of Heat Sink)
 1-20
        V2
 13-15 V2
            6016947| Power Supply +5V (PCB)
1 6-2
        V2
            4838493| Power Supply and Control (PCB)
 8-32
        V2
            5670279| Power Supply and Phase Shifter (PCB)
 13-4
        V2
            8679706| Power Supply Alim Board (PCB)
 7-9
        V 1
            86796671 Power Supply Board (PS1)
            44315491 Power Supply Board 1
 10-55 V7
            4431550| Power Supply Board 2
  10-56 V7
 7-10
        V 1
            8679668| Power Supply Boards (FS2)
 6-7
            48384961 Power Transistor 2N3054
            5252662| Power Transistor 2N3055
 9-21
 9-20
        V3
            2391667| Power Transistor 2N3716
 6-4
        V2
            48384941 Preamp (PCB) w/Heatsink
 14-3
        V 1
            6016963| Preamp to Conscle Cable
            6016931| Pressure Reducer and Gauge
  12-12 V3
 12-9
        V3
            60169281 Pressure Switch
  11-21 V4
            5670329| Probe Arm Drive Motor
  11-26 V1
            5670330| Probe Arm Limiter Micro Switches
            6016920| Probe Arm Travel Adjusting Blocks
 11-27
            8679675| Processor (Entire Assembly)
        V 1
 10-1
            4838477| Programmable Attenuator w/PCB
  5-8
        V2
```

```
56701071 Pulse Transmitter (Entire Assembly)
6-1
      V 1
           60 169321 Pushbutton Start
12-14 V3
           5670341| Pushbutton Switches, w/LEDs
10-6
      V 1
3-13
      V4
           56702561 PFP 2D (PCB)
7-3
           86796701 Rear Fanel Connector (PCB)
      V2
           5670259| Receiver FT (PCB)
3-16
      V4
           5670263| Receiver Gain (PCB)
4-9
      V 1
           48384731 Receiver Gain Dial, 1-8K
4-8
      V2
           5670258| Receiver Lock 2D (PCB)
3-15
      V4
           56702921 Rectifier (PCB)
9-4
      V1
           8679705| Reference Digital (PCB)
13 - 2
      V2
           48384831 Refl/Transmit Power Ind. (PCB)
5-15
      V1
10-17 V2
           4433205| Register Board (FCE-8)
           4838488| Regulator, + or - 15V, +5V (PCB)
       *
5-26
           56702881 Regulator, 14V, IC
1-15
           5670283| Regulator, 28V, 1C
1-27
           48384751 Regulator, 9V, 1C
1-26
       *
      V2
           48384781 Relay
5-9
12-15 V3
           6016933| Relay (PCB)
           8680594| Relay Foard (PCB)
11-20 V3
5-10
      V2
           48384791 Relay Socket
           4838039| Relay/Transformer Board
10-38 V6
           60168791 Relay, 24V, 10 A, 250V, VDE066C
       эķс
9-44
           8679728| Reset Fushbutton
11-32 V1
           4812469| Reset Switch (White)
10-33 V5
           6016866| Resistor, .15 Ohm, 10W
9-18
      V3
           4838503| Resistor, 1.8 Ohm (Brass clad)
       *
13-33
           48124741 Resistor, 1K Ohm, 5W, 10%, WW
10-46 V6
           6016837| Resistor, 2.2 Ohm (Brass clad)
814146 | Resistor, 22 Ohm, 0.5W
13-34
       *
9-19
       V3
           6016878| Resistor, 270 Ohm 10W
9-37
           48124751 Resistor, 470 Ohm, 5W, 10%, WW
10-45 V6
           60168721 Resistor, 6.5K Ohm, 0.5W
       *
9-30
            3173901 Resistor, 82 Ohm, 0.5W
       *
9-31
           6016865| Rubber Water Hoses
       V4
9-17
           60169061 Sample Lepth Gauge
       V1
11-4
           8679707| Security Amp. Board (PCB)
       V2
13-3
           60169091 Selector Switch, 220V/380V
11-12 V3
           56703071 Self Choke
9-38
       V4
12-11 V3
           6016930| Serpent Coil
           5670290| Shim A & B) (PCB)
       V 1
9-6
           5670291| Shim Add (PCB)
       V 1
9-5
           56703011 Shim Condenser (Capacitor)
11-30 *
```

```
86805951 Shim Plates
14-2
      V1
          48384631 Shim Pots, 10 Turn, 10K
      V3
3-6
          8679653| Shim Frestabilizer (PCB)
9-15
      V3
          5214324| Silicone Diode IN4C03
9 - 25
          8670587| Slave Terminator (PCB)
7-5
      V2
          60 16885| Slow Device Code Decoder W/DAC
5-19
          8680573| Socket Plug, 220V 3 Prong Female
10-40
          4858017! Socket Plug, 220V 3 Prong Male w/filt.
10-39 V5
          4838453| Socket, DecI/DecII 34 Position Burndy
5-24
      V5
          60168901 Socket, Heat Exc. Intlk 4 Pin
9-57
          60 16863| Socket, Main Power Box, 6 Pin
9-60
          6016888| Socket, Probe Motor Ctrl. 4 Pin
9-55
          6016889| Socket, Therm. Warning 5 Pin
9 - 56
          60 16854 | Socket, 15 Pin Cannon (Signal)
8-28
      V2
          86805751 Socket, 15 Position Card
1-18
      V2
           8680575| Socket, 15 Position For FCBs
5-7
      V4
           86805751 Socket, 15 Position For PCBs
6-10
      V1
          6016860| Socket, 26 Pin
      V2
9-12
          6016862| Socket, 3 Pin (Schdered to Small Bd.)
      V 1
9-14
           60168291 Socket, 3 Prong Input AC, 220V.
8-27
      V2
           4812466| Socket, 3 Prong Input Power
1-13
      V4
           6016957| Socket, 3 Prong Input Fower
13-25 V1
           4838500; Socket, 3 Prong 220V Male W/Fuseholders
7-2
      V2
           6016859| Socket, 30 Pin
      V2
9-11
           4838462| Socket, 31 Position
3-5
       V2
           48384621 Socket, 31 Position For PCBs
5-4
       V4
           4838462| Socket, 31 Position For PCBs
       :#c
9-8
           6016861| Socket, 39 Pin
9-13
      V2
           48384491 Socket, 5 Pin Power w/Cover
9-58
      V2
           6016959| Socket, 5 Pin Security
13-27 V1
           6016956| Socket, 5 Position N2
13-24 V1
           4838449| Socket, 5 Prong Male w/cover
2-1
       V 1
           6016955| Socket, 7 Position--Heater
13-23 V1
           4433209| Sweep Control Board (PCB-12)
10-21 V2
           5670345| Sweep Switches (Fast & Slow)
4-11
       V2
           4838497| Switch (PCB) Fixed Variable Frequency
       V2
6-9
           48380901 Switch, Power on/off
13-14 V2
           8679849| Synthesizer INTFC (PCB)
14-1
       V 1
           86802261 Synthesizer Plug In (X 2)
6 - 13
       V2
13-30
           60169621 SDC Cable
       V2
           60169361 SMB Coax Cable w/90
5-32
           6016938| SMB Ccax Cable Straight
       V2
5-31
           6016952| Td Potentiometer Control 10K
13-20 V1
```

```
6016899| Teletype Board (TTY)
 10-28 V3
            86801731 Temp Sensor, Cocling Water
 11-34
       *
            6016929| Temperature Control--Thermostatic Valve
 12-10 V3
 12-13 V3
            86797331 Temperature Gauge
            60168741 Terminal Blk., 3 Position
 9-32
        *
            4838454| Terminal Block, 22 Position (Screw)
 2-6
        V2
            48384601 Terminal Block, 24 Position (Solder)
        V2
 2-7
            4838466| Terminal Block, 30 Position (Solder)
 3-9
        V4
            86797231 Terminal Block, 6 Position (white)
 1-17
        V2
            6016884| Terminal Strip, 18 Position 6016916| Terminal Strip, 3 Position
 9-49
        V3
        aje
 11-22
            60168821 Terminal Strip, 32 Position (Solder)
 9-48
        V3
            6016883| Terminal Strip, 4 Position (Screw)
 9-47
        V3
            6016917| Terminal Strip, 9 Position
 11-23
            4812477| Terminal, 3 Pin
 10-52 V6
            48124761 Terminal, 6 Pin
 10-51 V6
            60168871 Thermal Switch
 5-20
        V2
            6016922| Thermal Switch (Bottom of Magnet)
 11-25 V4
            6016868| Thermal Switch (N2 Htr) 70 degree C
        *
 13-34
            6016875| Thermal Switches Typ161
        V3
 9-33
            6016961| Thermc Couplee11Cu Const.
 13-29
            6016893| Thumb Switches (Lever Wheel)
        V1
 10-7
            6016953| Ti Potentiometer Control 500K
 13-21 V1
            6016908| Tor Cover Hinge Dampers
 11-11 V1
            5670268| Transformer
 1-8
        V2
            56703051 Transformer 12V--24V
 11-19 V3
            5670282| Transformer, AC
        V2
 8-30
            5670306| Transformer, Electronic
 9-52
        V3
            2396628| Transistor MJ2500
2396629| Transistor MJ3000
 9-22
 9-23
            52526621 Transistor 2N5683
 9-24
        V4
            56702601 Transmitter F1 (PCB)
 3-17
            5670261| Transmitter F2 (PCB)
 3-18
        V4
            5670257| Transmitter Lock 2D (PCB)
1 3-14
        V4
            5670284| Travel Limiter Microswitches
 8-22
        V1
            8680593| Up/Down Control (PCB)
        V1
 11-5
            48384991 Variable Attenuator
        V2
 6-14
            4838475| Vernier Dials (For Pots)
 8-3
        V1
            48384641 Vernier Dials for Shim Pots
 3-7
        V3
            4838472| Vertical Display Scaler Cable
 4-16
        V1
            4838474| Vertical Scale Dial, 4-2048K
        V2
 4-7
            6016822| Vcltage Cable, 5 Conductor (55CM)
        V5
 7-16
            4838495| Voltage Regulator (PCE)
        V2
  6-5
```

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ALPHABETICAL LISTING
            5670346| Voltage Selection Switch
 1-10
            60168231 Voltage Selector Switch
 7-17
        V1
            6016858| Voltage Test (PCB)
 9-10
 9-9
            86862371 VCE Meter
            8679704| VTC Unit (Entire Assembly)
 13-1
        V1
            5670289| Warning Unit (PCB)
 9-7
        V1
 9-53
            8679703| Water Feed Thru Manifold
 9-54
        V2
            60168861 Water Hose Inlet/Outlet Conn.
 11-1
        V2
            6016919| Water In/Out "O" Rings (
            86799341 Water Fump and Motor
 12-2
        V2
 12-19
        *
            86796581 Water-Control Sclenoid
 10-23 V2
            44332121 WP Pulser Board (FCB-13a)
            8689795| X-Drive Cable
 8-38
        V2
            60168421 X-Drive Cord
 8-13
        V2
 8-14
        V2
            60168431 X-Lrive Cord Spring
            60168441 X-Drive Potenticmeter Fulley (Pos. Ref.)
 8-11
        V2
 8-10
        V2
            6016840| X-Drive Pulley
 8-9
            56702801 X-Drive Servomotor Asm.
        V2
        V2
1 8-12
            60168411 X-Idler Pulley
            6016825| X-Rubber Drive Ring (Clutch)
 8-36
        V1
 8-31
            5670278 X-Y Amplifier (PCB)
        V2
 8-1
        V1
            48385011 X-Y Recorder (Entire Assembly)
 4-12
            48384691 X, Y Fine Pots 500 OHM
        V1
            48384821 X3 Tripler Box
 5-14
        V2
 4-13
        V1
            56702651 Y-Automatic (PCB)
            86897961 Y-Drive Cable
 8-39
        V2
 8-19
            60168481 Y-Trive Cord
        V1
 8-20
        V1
            60168491 Y-Drive Cord Spring
 8-16
        V2
            6016846| Y-Drive Potentiometer Pulley (Pos. Ref.)
            6016845! Y-Drive Pulley
 8-17
        V1
 8-15
        V2
            5670281| Y-Drive Servomotor Asm.
 8-21
            6016850| Y-Idler Pulley
        V1
            6016847| Y-Rubber Drive Ring Clutch)
347053| Yellow/Green Ground Cable # 12 AWG
 8-18
        V2
 14-5
        V1
         *
 9-26
            60168921 ZL47 Diode
 1-2
        V1
            56702731 15 V, 15 V, 28 V (PCB)
            44332011 16K Memory (PCB)
 10-12 V2
            56702711 19 V, 19 V (PCB)
 1-4
        V1
 1-3
        V1
            56702721 19 V, 24 V (PCB)
            8680598| 19F Lcck (PCB))
5670270| 19V, 19V, 28V PCB
 3-11
        V4
 1-29
        z)c
 8-29
        V2
            48124611 220V Fan
 1-5
        V1
            56702691 25 V (PCB)
            48385021 5 Conductor Cable (22CM)
 7-40
        V5
 7-39
        V5
            4838498| 5 Conductor Cable (68CM)
10-13 V2
            44332021 8K Memory (PCB)
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